

"Y" Strainer

Iron Body (ASTM A 126, CLASS B) Stule P 250# Threaded 1/" 4"

Technical Data.	
Style B7 250# Threaded ¹ / ₄ " – 3" Technical Data	
Style A-7 125# Flange 2" – 24" Technical Data	
Style A 250# Flange 2" – 16" Technical Data	

Ductile Iron Body (ASTM A 536, GRADE 65-45-12)

Style BDI 300# Threaded $\frac{1}{2}$ - 2"	10
Technical Data	11

Bronze Body (ASTM B 584, C84400)

Style F-150 125# Threaded ¹ / ₄ " – 3"	12
Style E-150 125# Solder Joint ¹ / ₄ " – 3"	12
Technical Data	13

Lead Free Bronze Body (ASTM B 584, C89833)

Style F7 125# Threaded $\frac{1}{4}$ - 3"	14
Style E7 125# Solder Joint ¼" – 3"	14
Technical Data	15

Bronze Body (ASTM B 62, C83600)

Style F-300 250# Threaded ¹ / ₄ " – 3"	16
Style E-300 250# Solder Joint ¹ / ₄ " – 3"	16
Technical Data	17
Style BA 150# Flange 2" – 6"	18
Style BA 300# Flange 2" – 6"	18
Technical Data	19

Nickel Aluminum Bronze Body (ASTM B 148, C95800)

Style BA-7 150# Flange ¹ / ₂ " – 12"	
Style BA-7 300# Flange 1/2" – 12"	
Technical Data	

Carbon Steel Body (ASTM A 216, GRADE WCB)

22

Pressure Drop Charts

Threaded "Y" Strainers	50
Flanged "Y" Strainers	51
Style B7	

Carbon Steel Body (Cont.) (ASTM A 216, GRADE WCB) Style SB 1500# Threaded $\frac{1}{2}$ " – 3" 26 Style SB 1500# Socket Weld $\frac{1}{2}$ " – 3" 26 Technical Data 27

Style SA-7 150# Flange 1/2" – 14"	
Style SA-7 300# Flange 1/2" – 14"	
Technical Data	
Style SA 600# Flange ½" – 12"	
Technical Data	
Style SA-7 150# Butt Weld ½" – 12"	
Style SA-7 300# Butt Weld ¹ / ₂ " – 12"	
Technical Data	

Style SA 600# Butt Weld ½" – 12"	34
Technical Data	35

316 Stainless Steel Body (ASTM A 351, GRADE CF8M)

Style SSB-7 600# Threaded $\frac{1}{4} - 3^{2}$	
Style SSB-7 600# Socket Weld ¹ / ₄ " – 3"	
Technical Data	
Style SSB-7BC 600# Threaded ¹ /4" – 3"	
Style SSB-7BC 600# Socket Weld ¹ /4" – 3"	
Technical Data	
Style SSB 1500# Threaded 1/2" – 3"	40
Style SSB 1500# Socket Weld ½" – 3"	
Technical Data	
Style SSA-7 150# Flange 1/2" – 14"	42
Style SSA-7 300# Flange 1/2" – 14"	
Technical Data	
Style SSA 600# Flange ¹ /2" – 12"	44
Technical Data	
Style SSA-7 150# Butt Weld ½" – 12"	46
Style SSA-7 300# Butt Weld ½" – 12"	
Technical Data	
Style SSA 600# Butt Weld ¹ /2" – 12"	
Technical Data	
	51



Style B

Y-Strainer Cast Iron (ASTM A 126, Class B) 250 lb. Threaded



Cast Iron Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style B stainers are constructed from rugged cast iron castings that are machined to exacting specifications.

FEATURES

The Keckley Style B features a tapered bushing in sizes ¹/₄" thru 2" and bolted cover with gasket for sizes 2-1/2", 3" and 4". All Keckley Style B strainers are furnished standard with a NPT blow-off connection and can be supplied with a cast iron blow-off plug upon request.

SCREENS

Standard screens are 20 mesh 304 stainless steel through size 2". Sizes 2-1/2", 3" and 4" are furnished with 1/16" perforated 304 stainless steel screens. All screens are spot welded for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *water* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

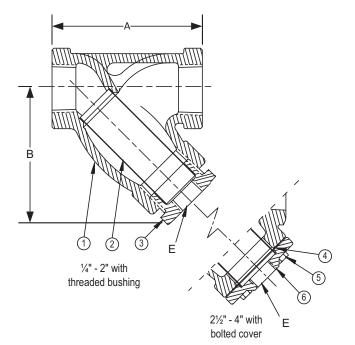
WORKING PRESSURES - NON SHOCK

NOM. RATING	MEDIA	1/4" to 4"	8 mm to 100 mm
250# (Threaded)	STEAM	250 PSI @ 406°F	1724 KPa @ 208°C
	W.O.G.	400 PSI @ 150°F	2759 KPa @ 66°C

GOVERNMENT/MILITARY SPECIFICATIONS

Style B cast iron threaded strainers meet or exceed government specification WW-S-2739 (Supersedes MIL-S-16293).





Style B

Y-Strainer, 250 lb. Threaded Cast Iron (ASTM A 126, Class B)

	PARTS LIST						
ITEM	DESCRIPTION	MATERIAL					
1	Body	Cast Iron (ASTM A 126, Class B)					
2	Screen	Stainless Steel (304)					
3	Bushing	Malleable Iron					
4	Gasket*	Composition					
5	Cap Screw*	Steel					
6	Cover*	Cast Iron (ASTM A 126, Class B)					
Optional:	Blow-off Plug, Malleable Iron	*2 ½", 3" & 4" only.					

STANDARD SCREENS SUPPLIED

				SCR	EEN PE			1
SI	ZE		FOR STEAM		OPEN	FOR LIQ- UID		OPEN
in	mm		in	mm	AREA	in	mm	AREA
1/4 to 2	8 to 50	2	20 MESH STAINLESS STEEL				49%	

Standard screens supplied are for **liquid service**, unless otherwise specified. Options: Other meshes, perforations, and screen materials are available.

01	76								
51	ZE	A	\	I	3	E		WEIGHTS	
in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/4	8	3	76	2-5/8	67	3/8	10	2	0.9
3/8	10	3	76	2-5/8	67	3/8	10	2	0.9
1/2	15	3	76	2-5/8	67	3/8	10	2	0.9
3/4	20	4	102	3-5/8	92	1/2	15	3	1.4
1	25	4-7/8	124	4-1/2	114	3/4	20	4.5	2.0
1-1/4	32	5-1/8	130	4-3/4	121	3/4	20	6	2.7
1-1/2	40	5-3/4	146	4-7/8	124	1	25	8	3.6
2	50	7-1/4	184	5-3/4	146	1-1/4	32	15.5	7.0
2-1/2	65	8-7/8	225	7-1/2	191	1-1/4	32	25	11.3
3	80	10	254	8	203	1-1/2	40	36	16.3
4	100	15-1/4	387	12-1/2	318	2	50	95	43.1
4	100			12-1/2	318	2	50	95	43.1

Certified dimensional drawings are available upon request.

[†]This table reflects only the nearest metric equivalents.

FLOW COEFFICIENTS

Size	Cv	Size	Cv	Size	Cv
1/2"	9.5	1-1/4"	44.9	2-1/2"	129.7
3/4"	18.7	1-1/2"	61	3"	161.3
1"	30	2"	98	4"	256.2

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in ²)
1/2"	5.50	1-1/4"	18.69	2-1/2"	54.13
3/4"	8.59	1-1/2"	23.37	3"	73.51
1"	15.22	2"	36.23	4"	154.98

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.

PRESSURE vs. TEMPERATURE CHART 250# Threaded Cast Iron (ASTM A 126, Class B) Temperature [°c] 500 3449 250# Class Maximum Pressure Temperature Lin 250 PSI at 406F 400 PSI at 150F 400 2759 Pressure [KPa Pressure [PSI] 300 2069 200 1379 100 690 0 100 0 200 300 400 500 Temperature [°F] *In Accordance with ASME B16.4

Y3



Style B7

Y-Strainer Cast Iron (ASTM A 126, Class B) 250 lb. Threaded



Cast Iron Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style B7 stainers are constructed from rugged cast iron castings that are machined to exacting specifications.

FEATURES

The Keckley Style B7 strainer features a straight thread bushing in sizes 1/4" thru 3". All Keckley Style B7 strainers are furnished standard with a NPT blow-off connection and can be supplied with a cast iron blow-off plug upon request.

SCREENS

Standard screens are 20 mesh 304 stainless steel through size 2". Sizes 2-1/2" and 3" are furnished with 1/16" perforated 304 stainless steel screens. All screens are spot welded for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *water* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

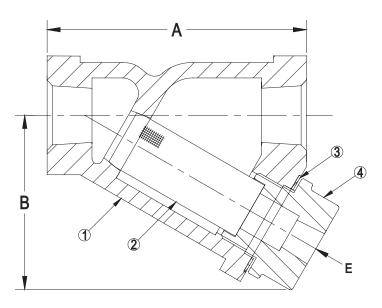
WORKING PRESSURES - NON SHOCK

NOM. RATING	MEDIA	1/4" to 3"	8 mm to 80 mm
250# (Threaded)	STEAM	250 PSI @ 406°F	1724 KPa @ 208°C
250# (Threaded)	W.O.G.	400 PSI @ 150°F	2759 KPa @ 66°C

Skokie, Illinois 60076

1-800-KECKLEY





Style B7

Y-Strainer, 250 lb. Threaded Cast Iron (ASTM A 126, Class B)

	PARTS LIST						
Γ	ITEM	DESCRIPTION	MATERIAL				
	1	Body	Cast Iron (ASTM A 126, Class B)				
	2	Screen	Stainless Steel (304)				
	3	Gasket	Graphite				
	4	Bushing	Cast Iron (ASTM A 126, Class B)				

Optional: Blow-off Plug, Malleable Iron

STANDARD SCREENS SUPPLIED

			SCREEN PERFORATION						
SI	ZE		FOR OPEN FOR LIC		LIQ- ID	OPEN			
in	mm	ſ	in	mm	AREA	in	mm	AREA	
1/4 to 2	8 to 50	2	20 MESH STAINLESS STEEL					49%	

Standard screens supplied are for **liquid service**, unless otherwise specified. Options: Other meshes, perforations, and screen materials are available.

er.	76			WEIGHTS					
51/	ZE	A	X	E	3	E		VEIG	5115
in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/4	8	3-3/16	81	2-1/16	52	1/4	8	2	0.7
3/8	10	3-3/16	81	2-1/16	52	1/4	8	2	0.7
1/2	15	3-3/16	81	2-1/16	52	1/4	8	2	0.7
3/4	20	3-3/4	95	2-7/16	61	3/8	10	3	1.0
1	25	4	102	2-5/8	66	3/8	10	3	1.4
1-1/4	32	5	127	3-3/8	85	3/4	20	5	2.3
1-1/2	40	5-3/4	146	3-7/8	98	3/4	20	7	3.0
2	50	7-	177	4-3/4	121	1	25	13	5.7
2-1/2	65	9-1/4	235	5-7/8	149	1-1/2	40	26	11.4
3	80	10	254	6	152	1-1/2	40	30	13.6

Certified dimensional drawings are available upon request. [†]This table reflects only the nearest metric equivalents.

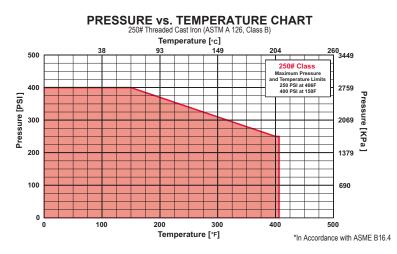
FLOW COEFFICIENTS

Size	Cv	Size	Cv	Size	Cv	
1/4"	0.7	1"	22	2-1/2"	110	
3/8"	2	1-1/4"	38	3"	160	
1/2"	8	1-1/2"	42			
3/4"	15	2"	71			

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in²)
1/4"	3.57	1"	8.06	2-1/2"	47.12
3/8"	3.57	1-1/4"	12.94	3"	47.12
1/2"	3.57	1-1/2"	18.85		
3/4"	6.05	2"	27.44		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



Y5



Style A-7

Y-Strainer Cast Iron (ASTM A 126, Class B) 125 lb.



APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

Cast Iron Y-Strainer

CONSTRUCTION

The Keckley Style A-7 strainers are constructed from rugged cast iron castings that are machined to exacting specifications. These bodies have drilled flanges that are in accordance with ASME B16.1.

FEATURES

The Keckley Style A-7 strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. Style A-7 strainers are furnished with a synthetic fiber that is compressed between the body and cover for maximum strength and durability. Keckley Style A-7 strainers can be furnished with a blow-off plug upon request.

SCREENS

Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If the media is not indicated, screens for *water* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

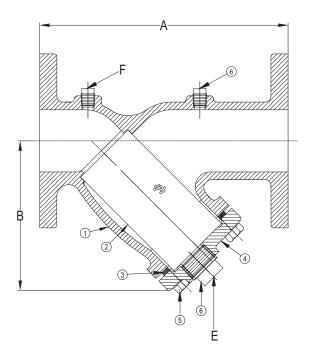
WORKING PRESSURES - NON SHOCK

NOM. RATING	MEDIA	2" to 12"	50 mm to 300 mm						
	STEAM	125 PSI @ 450°F	862 KPa @ 232°C						
	W.O.G.	200 PSI @ 150°F	1379 KPa @ 66°C						
125# F.F. & D.	MEDIA	14" and UP	350 mm and UP						
(STANDARD FLANGE)	STEAM	100 PSI @ 353°F	690 KPa @ 178°C						
	W.O.G.	150 PSI @ 150°F	1035 KPa @ 66°C						

GOVERNMENT/MILITARY SPECIFICATIONS

Style A-7 cast iron flanged strainers meet or exceed government specification WW-S-2739 (Supersedes MIL-S-16293).





Style A-7

Y-Strainer, 125 lb. Flanged Cast Iron (ASTM A 126, Class B)

	PARTS LIST							
ITEM	DESCRIPTION	MATERIAL						
1	Body	Cast Iron (ASTM A 126, Class B)						
2	Screen	Stainless Steel (304)						
3	Gasket	Composition						
4	Cover	Cast Iron (ASTM A 126, Class B)						
5	Hex Head Cap Screw	Steel						
6	Plug	Carbon Steel (ASTM A 105)						

STANDARD SCREENS SUPPLIED

61	SIZE		SCREEN PERFORATION FOR STEAM OPEN FOR LIQUID OPEN							
3			FOR S	STEAM	OPEN	FOR I	LIQUID	OPEN		
in	mm	GAGE	in	mm	AREA	in	mm	AREA		
2 to 4	50 to 100	28	3/64	1.2	33%	1/16	1.6	30%		
5 to 10	125 to 250	24	3/64	1.2	33%	1/8	3.2	43%		
12	300	24	1/16	1.6	30%	1/8	3.2	43%		
14 & up	350 & UP	20	1/8	3.2	43%	1/8	3.2	43%		

Standard screens supplied are for **liquid service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

					DIMEN	SIONS				WEIGHTS	
SIZ	E	Α		В		E	E		-	VEI	GHIS
in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs
2	50	7-7/8	200	5-1/16	129	1/2	15	1/4	8	17	8
2-1/2	65	10	254	6-1/8	156	1	25	1/4	8	24	11
3	80	10-1/8	257	6-9/16	167	1	25	1/4	8	31	14
4	100	12-1/8	308	8-1/16	205	1-1/2	40	1/4	8	50	23
5	125	15-5/8	397	11	278	2	50	1/4	8	86	39
6	150	18-1/2	470	12-5/8	322	2	50	1/4	8	114	52
8	200	21-5/8	549	15-5/8	396	2	50	1/4	8	203	92
10	250	25-3/4	654	17-3/4	451	2	50	1/4	8	293	133
12	300	29-7/8	759	21-5/16	542	2	50	1/4	8	489	222
14	350	33-1/4	846	26-3/4	680	2	50	N	/A	772	350
16	400	38-3/4	984	30-1/8	765	2	50	N	/A	994	451
18	450	43-1/2	1105	33-1/4	845	2	50	N	/A	1379	626
20	500	49-1/2	1257	39-1/4	997	2	50	N	/A	1652	750
24	600	55-13/16	1418	41	1041	2	50	N	/A	3400	1542

[†]This table reflects only the nearest metric equivalents.

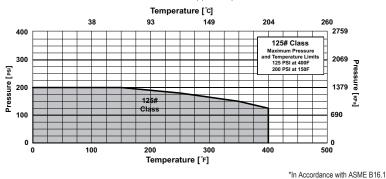
FLOW COEFFICIENTS

Size	Cv	Size	Cv	Size	Cv	Size	Cv
2"	62	5"	364	12"	2261	20"	8064
2 1⁄2"	98	6"	585	14"	3479		
3"	155	8"	942	16"	5060		
4"	269	10"	1572	18"	6008		

	TOTAL SCREEN AREA											
Size	(in²)	Size	(in²)	Size	(in ²)	Size	(in ²)					
2"	28.84	5"	143.94	12"	596.07	20"	2768					
2 1⁄2"	45.47	6"	237.76	14"	1041							
3"	54.68	8"	345.30	16"	1341							
4"	91.12	10"	537.30	18"	1697							
*See DET	FRMININ	G RATIC	S on nag	a S5 of th	o Straino	r Informat	tion					

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.

PRESSURE vs. TEMPERATURE CHART 125# Flanged Cast Iron (ASTM A 126, Class B) Suitable for use with pipe sizes up to 12"



Y7

Style A

Y-Strainer Cast Iron (ASTM A 126, Class B) 250 lb.



APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

Cast Iron Y-Strainer

CONSTRUCTION

The Keckley Style A strainers are constructed from rugged cast iron castings that are machined to exacting specifications. These bodies have drilled flanges that are in accordance with ASME B16.1.

FEATURES

The Keckley Style A strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is a synthetic fiber that is compressed between the body and cover for maximum strength and durability. Keckley Style A strainers can be furnished with a blow-off plug upon request.

SCREENS

Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If the media is not indicated, screens for *water* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

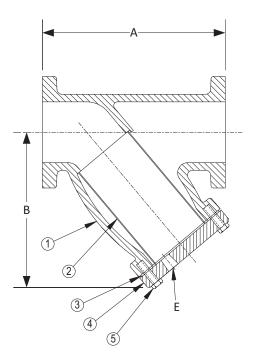
NOM. RATING	STEAM 250 PSI @ 450°F W.O.G. 500 PSI @ 150°F WEDIA 14" and 16"				
	STEAM	250 PSI @ 450°F	1724 KPa @ 232℃		
	W.O.G.	500 PSI @ 150°F	3449 KPa @ 66°C		
(EX. HEAVY FLANGE)	MEDIA	14" and 16"	350 mm and 400 mm		
(EA. HEAVI FLANGE)	STEAM	200 PSI @ 406°F	1379 KPa @ 208°C		
	W.O.G.	300 PSI @ 150°F	2069 KPa @ 66°C		

WORKING PRESSURES - NON SHOCK

GOVERNMENT/MILITARY SPECIFICATIONS

Style A cast iron flanged strainers meet or exceed government specification WW-S-2739 (Supersedes MIL-S-16293).





Style A

Y-Strainer, 250 lb. Flanged Cast Iron (ASTM A 126, Class B)

	PARTS LIST							
ITEM	DESCRIPTION	MATERIAL						
1	Body	Cast Iron (ASTM A 126, Class B)						
2	Screen	Stainless Steel (304)						
3	Gasket	Composition						
4	Cover	Cast Iron (ASTM A 126, Class B)						
5	Hex Head Cap Screw	Steel						

Optional: Blow-off Plug (Malleable Iron).

STANDARD SCREENS SUPPLIED

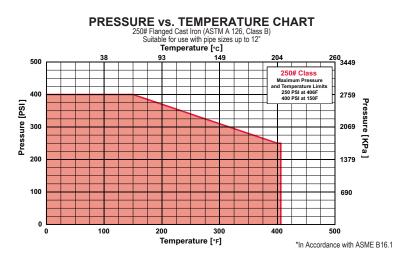
61	SIZE		SCREEN PERFORATION							
SIZE		SCREEN	FOR S	STEAM	OPEN	FOR I	LIQUID	OPEN		
in	mm	GAGE	in	mm	AREA	in	mm	AREA		
2 to 4	50 to 100	28	3/64	1.2	33%	1/16	1.6	30%		
5 to 10	125 to 250	24	3/64	1.2	33%	1/8	3.2	43%		
12	300	24	1/16	1.6	30%	1/8	3.2	43%		
14 & 16	350 & 400	20	1/8	3.2	43%	1/8	3.2	43%		

Standard screens supplied are for **liquid service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

er	76				WEIGHTS						
SI	26	A	Α		В		E		WEIGHTS		
in	mm	in	mm	in	mm	in	mm	lbs	kgs		
2	50	9-7/8	251	6-1/4	159	1/2	15	33	15		
2-1/2	65	11-1/4	286	7-3/4	197	1	25	49	22		
3	80	12-1/2	318	8-1/4	210	1	25	57	26		
4	100	14-5/8	371	10-1/8	257	1-1/4	32	106	48		
5	125	18	457	12-1/2	318	1-1/4	32	157	71		
6	150	20-3/8	518	14-3/8	365	1-1/2	40	215	98		
8	200	23-7/8	606	17-1/2	445	1-1/2	40	315	143		
10	250	29-5/8	752	21	533	2	50	525	238		
12	300	33-3/4	857	23-5/8	600	2	50	700	318		
14	350	37-1/4	946	27-1/8	689	2	50	1400	635		
16	400	42-3/8	1076	29-1/4	743	2	50	1850	839		

Certified dimensional drawings are available upon request.

[†]This table reflects only the nearest metric equivalents.



05/15

Y9



Style BDI

Y-Strainer Ductile Iron (ASTM A 536, Grade 65-45-12) 300 lb. Threaded



Ductile Iron Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style BDI stainers are constructed from rugged ductile iron castings that are machined to exacting specifications.

FEATURES

The Keckley Style BDI features a tapered bushing and is furnished standard with a NPT blow-off connection and can be supplied with an iron blow-off plug upon request.

SCREENS

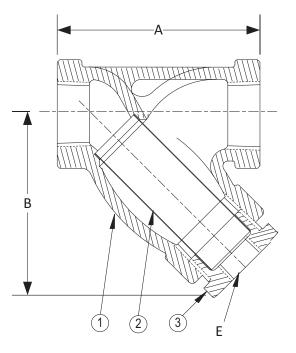
Standard screens are 20 mesh 304 stainless steel and are spot welded for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *water* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/2" to 2"	15 mm to 50 mm
200# (Threaded)	STEAM	450 PSI @ 650°F	3104 KPa @ 343⁰C
300# (Threaded)	W.O.G.	640 PSI @ 100°F	4414 KPa @ 38°C





Style BDI

Y-Strainer, 300 lb. Threaded Ductile Iron (ASTM A 536, Grade 65-45-12)

	PA	RTS LIST				
ITEM	DESCRIPTION	MATERIAL				
1	Body	Ductile Iron (ASTM A 536, Grade 65-45-12)				
2	Screen	Stainless Steel (304)				
3	Bushing	Ductile Iron				

TECHNICAL DATA DIMENSIONS AND WEIGHTS

Optional: Blow-off Plug, Malleable Iron.

STANDARD SCREENS SUPPLIED

		SCREEN PERFORATION						
SIZE			FOR		OPEN	FOR LIQ- UID		OPEN
in	mm		in	mm	AREA	in	mm	AREA

Options: Other meshes, perforations, and screen materials are available.

SIZE					WEIGHTS					
51/	20	ł	4	E	В		E		WEIGHTS	
in	mm	in	mm	in	mm	in	mm	lbs	kgs	
1/2	15	3	76	2-5/8	67	3/8	10	2	0.9	
3/4	20	4	102	3-5/8	92	1/2	15	3	1.4	
1	25	4-7/8	124	4-1/2	114	3/4	20	4.5	2.0	
1-1/4	32	5-1/8	130	4-3/4	121	3/4	20	6	2.7	
1-1/2	40	5-3/4	146	4-7/8	124	1	25	8	3.6	
2	50	7-1/4	184	5-3/4	146	1-1/4	32	15.5	7.0	

[†]This table reflects only the nearest metric equivalents.

FLOW COEFFICIENTS

Size	Cv	Size	Cv	Size	Cv
1/2"	9.5	1"	30	1-1/2"	61
3/4"	18.7	1-1/4"	44.9	2"	98

TOTAL SCREEN AREA										
Size	Size (in ²) Size (in ²) Size (in ²)									
1/2"	5.50	1"	15.22	1-1/2"	23.37					
3/4"	8.59	1-1/4"	18.69	2"	36.23					
*See DE1	ERMININ	IG RATIC	S on pag	e <mark>S5</mark> of						

the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area. Tensile Strength:60/80,000 PSIYield Strength:45/60,000 PSIElongation:10/30%

Certified Dimensional Drawings are Available Upon Request.



Style F-150

Y-Strainer Cast Bronze (ASTM B 584, C84400) 125 lb. Threaded



Style E-150

Y-Strainer Cast Bronze (ASTM B 584, C84400) 125 lb. Solder Joint



Cast Bronze Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style F-150 & E-150 stainers are constructed from the finest bronze castings and are machined to exacting specifications.

Solder Joint Ends are in compliance with ASME B16.18 unless otherwise specified.

FEATURES

The Keckley Style F-150& E-150 strainers feature a machined seat in the body and cap for propper alignment and to ensure accurate reseating when servicing is required. These strainers have a straight threaded cap and are furnished standard with a NPT blow-off connection. The gasket is a flat fiber gasket that is compressed between the body and cap for maximum strength and durability. Keckley Style F-150 & E-150 strainers are furnished with a bronze blow-off plug unless otherwise specified.

SCREENS

Standard screens are 20 mesh 304 stainless steel through size 2". Sizes 2-1/2", 3" and 4" are furnished with 3/64" perforated 304 stainless steel screens. All screens are spot welded for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements.

SELF CLEANING

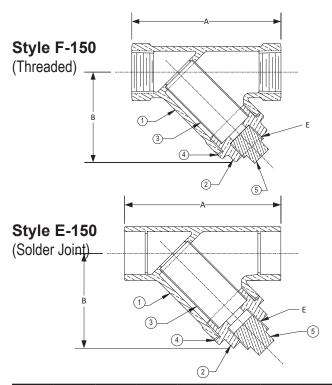
Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

WORKING PRESSURES - NON SHOCK

NOM. RATING	MEDIA	1/4" to 3"	8 mm to 80 mm
125# (THREADED &	STEAM	125 PSI @ 400°F	862 KPa @ 204°C
SOLDER JOINT)	W.O.G.	200 PSI @ 150°F	1379 KPa @ 66°C

Skokie, Illinois 60076





Style F-150 & E-150

Y-Strainer, 125 lb. Threaded & Solder Joint Cast Bronze (ASTM B 584, C84400)

	PARTS LIST									
ITEM	DESCRIPTION	MATERIAL								
1	Body	Bronze (ASTM A B584, C84400)								
2	Сар	Bronze (ASTM A B584, C84400)								
3	Screen	Stainless Steel (304)								
4	Gasket	Composition								
5	Plug	Bronze (ASTM A B584, C84400)								

STANDARD SCREENS SUPPLIED

		SCREEN PERFORATION						
SIZE		FOR STEAM		OPEN	FOR LIQ- UID		OPEN	
ir	١	mm	in	mm	AREA	in	mm	AREA
1/4	to 2	8 to 50	20 MES	H STAII	NLESS ST	49%		

Options: Other meshes, perforations, and screen materials are available.

							DIMEN	SIONS							WEIGHTS				
SI	ZE			4			E	3			E			WEIGHTS					
		F-1	150	E-1	150	F-1	50	E-1	50	F-'	F-150 E-150		50	F-150		E-150			
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	lbs	kgs		
1/4	8	3-3/16	81	3-3/8	86	2-1/4	57	2-1/4	57	3/8	10	3/8	10	0.80	0.4	0.75	0.3		
3/8	10	3-3/16	81	3-3/8	86	2-1/4	57	2-1/4	57	3/8	10	3/8	10	0.80	0.4	0.75	0.3		
1/2	15	3-3/16	81	3-3/8	86	2-1/4	57	2-1/4	57	3/8	10	3/8	10	0.80	0.4	0.75	0.3		
3/4	20	3-15/16	100	4-1/4	108	2-5/8	67	2-5/8	67	3/8	10	3/8	10	1.20	0.5	1.00	0.5		
1	25	4-1/2	114	5	127	3	76	3-3/16	81	1/2	15	1/2	15	1.80	0.8	2.25	1.0		
1-1/4	32	5-5/16	135	5-7/8	149	3-9/16	90	3-3/4	95	1/2	15	1/2	15	2.70	1.2	2.75	1.2		
1-1/2	40	6-3/16	157	6-7/8	175	4	102	4-1/8	105	1/2	15	1/2	15	3.60	1.6	3.25	1.5		
2	50	7-1/2	191	8-5/8	219	4-5/8	117	5-1/8	130	1/2	15	1/2	15	5.60	2.5	5.75	2.6		
2-1/2	65	9	229	10-3/8	264	5-1/2	140	5-3/4	146	1/2	15	1/2	15	10.00	4.5	8.50	3.9		
3	80	10-1/8	257	11-3/4	298	6-1/8	156	6-1/2	165	1/2	15	1/2	15	13.50	6.1	12.50	5.7		
1-1/2 2 2-1/2 3	32 40 50 65 80	5-5/16 6-3/16 7-1/2 9	135 157 191 229 257	5-7/8 6-7/8 8-5/8 10-3/8 11-3/4	149 175 219 264 298	4 4-5/8 5-1/2 6-1/8	90 102 117 140	3-3/4 4-1/8 5-1/8 5-3/4	95 105 130 146	1/2 1/2 1/2 1/2	15 15 15 15	1/2 1/2 1/2 1/2	15 15 15 15	2.70 3.60 5.60 10.00	1.2 1.6 2.5 4.5	2.75 3.25 5.75 8.50			

Certified dimensional drawings are available upon request.

[†]This table reflects only the nearest metric equivalents.

FLOW COEFFICIENTS

Size	Cv	Size	Cv	Size	Cv
1/4"	9.5	1"	30	2-1/2"	129.7
3/8"	9.5	1-1/4"	44.9	3"	161.3
1/2"	9.5	1-1/2"	61		
3/4"	18.7	2"	98		

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in²)
1/4"	3.09	1"	9.54	2-1/2"	46.98
3/8"	3.09	1-1/4"	14.26	3"	62.87
1/2"	3.09	1-1/2"	19.94		
3/4"	7.36	2"	33.39		

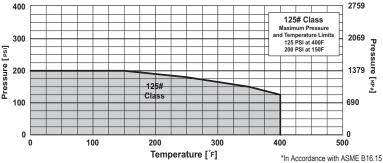
*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.

 PRESSURE vs. TEMPERATURE CHART

 125# Threaded & Solder Joint Bronze (ASTM B 548, C84400)

 Temperature [°c]

 38
 93
 149
 204



1-800-KECKLEY Y13

260



Style F7

Y-Strainer Cast Bronze (ASTM B 584, C89833) 125 lb. Threaded



*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

Style E7 Y-Strainer Cast Bronze (ASTM B 584, C89833) 125 lb. Solder Joint



*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

Cast Bronze Y-Strainer (Lead Free*)

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style F7 & E7 stainers are constructed from the finest bronze castings and are machined to exacting specifications.

Solder Joint Ends are in compliance with ASME B16.8 unless otherwise specified.

FEATURES

The Keckley Style F7 & E7 strainers feature a machined seat in the body and cap for propper alignment and to ensure accurate reseating when servicing is required. These strainers have a straight threaded cap and are furnished standard with a NPT blow-off connection. The gasket is a flat PTFE gasket that is compressed between the body and cap for maximum strength and durability. Keckley Style F7 & E7 strainers are furnished with a bronze blow-off plug unless otherwise specified.

SCREENS

Standard screens are 20 mesh 304 stainless steel through size 2". Sizes 2-1/2", 3" and 4" are furnished with 3/64" perforated 304 stainless steel screens. All screens are spot welded for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements.

SELF CLEANING

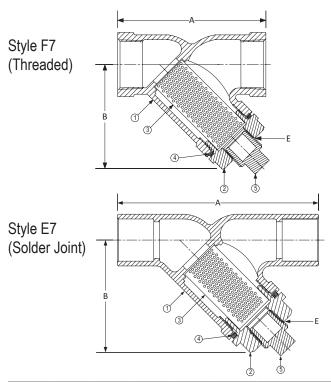
Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

WORKING PRESSURES - NON SHOCK

NOM. RATING	MEDIA	1/4" to 3"	8 mm to 80 mm
125# (THREADED &	STEAM	125 PSI @ 400°F	862 KPa @ 204°C
SOLDER JOINT)	W.O.G.	200 PSI @ 150°F	1379 KPa @ 66°C

Skokie, Illinois 60076





Style F7 & E7

Y-Strainer, 125 lb. Threaded & Solder Joint Cast Bronze (ASTM B 584, C89833) Lead Free*

	PARTS LIST								
ITEM	DESCRIPTION	MATERIAL							
1	Body	Bronze (ASTM B 584, C89833)							
2	Сар	Bronze (ASTM B 584, C89833)							
3	Screen	Stainless Steel (304)							
4	Gasket	PTFE							
5	Plug	Bronze (ASTM B 584, C89833)							

*The wetted surface of this product contacted by consumbale water contains less than 0.25% of lead by weight.

STANDARD SCREENS SUPPLIED

SIZE				SCREEN PERFORATION					
SIZE		SCREEN	FOR STEAM		OPEN	FOR LIQUID		OPEN	
in	mm	GAGE	in	mm	AREA	in	mm	AREA	
1/4 to 2	8 to 50		20 MESH STAINLESS STEEL						
2-1/2 to 3	65 & 80	28	3/64	1.2	33%	3/64	1.2	33%	
Ontions: Ot	har machae	porforatio	nc and	coroon	matariale (aro avai	labla		

Options: Other meshes, perforations, and screen materials are available.

		DIMENSIONS										WEIGHTS					
SL	ZE	A B E						VVEIC	5115								
		F	7	E	7	F7 E7		F7 E7		F7		E7					
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	lbs	kgs
1/4	8	2-9/16	65	2-1/16	53	1-7/8	48	1-3/8	35	1/4	8	1/8	6	0.63	0.29	0.20	0.09
3/8	10	2-9/16	65	3-1/8	80	1-7/8	48	1-13/16	46	1/4	8	1/4	8	0.58	0.26	0.46	0.21
1/2	15	2-9/16	65	3-1/8	80	1-7/8	48	1-15/16	49	1/4	8	1/4	8	0.55	0.25	0.48	0.22
3/4	20	3	77	4-1/8	105	2-1/4	57	2-5/16	59	3/8	10	3/8	10	0.87	0.39	0.86	0.39
1	25	3-3/4	95	4-15/16	125	2-7/16	62	2-5/8	67	1/2	15	1/2	15	1.38	0.63	1.25	0.57
1-1/4	32	4-7/16	113	5-11/16	145	3-3/8	86	3-1/4	83	1/2	15	1/2	15	2.90	1.32	2.06	0.93
1-1/2	40	4-7/8	123	6-5/8	170	3-9/16	91	3-11/16	94	3/4	20	3/4	20	3.27	1.48	2.93	1.33
2	50	5-1/4	133	8-1/4	210	4-5/16	110	4-1/2	114	1	25	1	25	4.99	2.26	5.48	2.49
2-1/2	65	6-15/16	175	9-3/4	247.5	5	127	5-3/8	137	1-1/4	32	1-1/4	32	9.88	4.48	10.16	4.61
3	80	7-7/8	200	11-3/8	289	5-5/8	143	6-1/8	156	1-1/2	40	1-1/2	40	14.20	6.44	14.30	6.49

400

300

200

100

0

0

Pressure [Psi]

3400 Cleveland Street

Certified dimensional drawings are available upon request.

[†]This table reflects only the nearest metric equivalents.

FLOW COEFFICIENTS

		0			
Size	Cv	Size	Cv	Size	Cv
1/4"	9.5	1"	30	2-1/2"	129.7
3/8"	9.5	1-1/4"	44.9	3"	161.3
1/2"	9.5	1-1/2"	61		
3/4"	18.7	2"	98		

TOTAL SCREEN AREA

Size	(in ²)	Size	(in ²)	Size	(in ²)
1/4"	2.92	1"	6.70	2-1/2"	34.06
3/8"	2.92	1-1/4"	12.25	3"	47.01
1/2"	2.92	1-1/2"	14.58	(Total scree	n area listed
3/4"	4.34	2"	22.88	are for S	Style F7)
+0 D = 7			-	0 - (

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.

PRESSURE vs. TEMPERATURE CHART 125# Threaded & Solder Joint Bronze (ASTM B 584, C89833) Temperature [° c] 38 260 93 149 204 2759 125# Class Maximum Pressure nd Temperature Lim 125 PSI at 400F 200 PSI at 150F 2069 1379 12 Class 690

300

Temperature [°F]

100

200

400

0

500

*In Accordance with ASME B16.15

07/13



Style F-300

Y-Strainer Cast Bronze (ASTM B 62, C83600) 250 lb. Threaded



Style E-300

Y-Strainer Cast Bronze (ASTM B 62, C83600) 250 lb. Solder Joint



Cast Bronze Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style F-300 & E-300 stainers are constructed from the finest bonze castings and are machined to exacting specifications.

Solder Joint Ends are in compliance with ASME B16.18 unless otherwise specified.

FEATURES

The Keckley Style F-300 & E-300 strainers feature a machined seat in the body and cap for propper alignment and to ensure accurate reseating when servicing is required. These strainers have a straight threaded cap and are furnished standard with a NPT blow-off connection. The gasket is a flat copper gasket that is compressed between the body and cap for a maximum strength and durability. Keckley Style F-300 & E-300 strainers can be furnished with a bronze blow-off plug upon request.

SCREENS

Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *water* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

WORKING PRESSURES - NON SHOCK

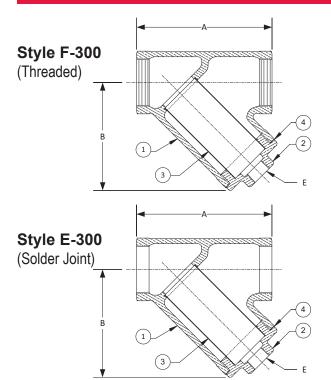
NOM. RATING	MEDIA	1/4" to 3"	8 mm to 80 mm
250# (THREADED &	STEAM	235 PSI @ 400°F	1621 KPa @ 204°C
SOLDER JOINT)	W.O.G.	400 PSI @ 150°F 250 PSI @ 400°F	2759 KPa @_66⁰C 1724 KPa @ 204⁰C

GOVERNMENT/MILITARY SPECIFICATIONS

Specification: NAVSHIPS 810-841499.

Consult Factory for additional requirements.





Style F-300 & E-300

Y-Strainer, 250 lb. Threaded & Solder Joint Cast Bronze (ASTM B 62, C83600)

	PARTS LIST									
ITEM	DESCRIPTION	MATERIAL								
1	Body	Bronze (ASTM B 62, C83600)								
2	Сар	Bronze (ASTM B 62, C83600)								
3	Screen	Stainless Steel (304)								
4	Gasket	Copper								

Optional: Blow-off Plug, Brass.

STANDARD SCREENS SUPPLIED

			SCR	EEN PE			1
SIZE		FC STE	DR AM	OPEN	FOR	LIQ- ID	OPEN
in	mm	in	mm	AREA	in	mm	AREA

Standard screens supplied are for liquid service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

300
300
kgs
0.3
0.3
0.3
0.5
0.7
1.1
1.9
2.8
5.0
8.1

600

Certified dimensional drawings are available upon request.

[†]This table reflects only the nearest metric equivalents.

FLOW COEFFICIENTS

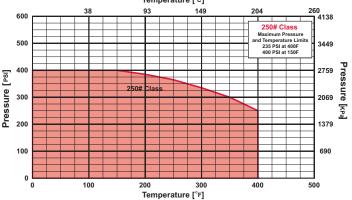
Size	Cv	Size	Cv	Size	Cv	
1/4"	9.5	1"	30	2-1/2"	129.7	
3/8"	9.5	1-1/4"	44.9	3"	161.3	
1/2"	9.5	1-1/2"	61	(The flow coefficients		
3/4"	18.7	2"	98	listed are for Style F-300)		

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in ²)
1/4"	2.36	1"	9.54	2-1/2"	45.09
3/8"	2.36	1-1/4"	14.11	3"	56.56
1/2"	3.44	1-1/2"	19.88		reen area for Style
3/4"	5.67	2"	32.97	F-3	

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.

PRESSURE vs. TEMPERATURE CHART 250# Threaded & Solder Joint Cast Bronze (ASTM B 62, C83600 Temperature [°C] 93 149 250# Class



*In Accordance with ASME B16.15



Style BA

Y-Strainer Cast Bronze (ASTM B 62, C83600) 150 lb. & 300 lb. Flanged



Cast Bronze Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style BA stainers are constructed from the finest bronze castings and are machined to exacting specifications. These bodies have drilled flanges that are in accordance with ASME B16.24.

FEATURES

The Keckley Style BA strainer features a machined groove in both the body and cover for proper alignment and to ensure accurate reseating when servicing is required. The gasket is a flexible laminated sheet that is compressed between the body and cover for maximum strength and durability. All Keckley Style BA strainers can be supplied with a brass blow-off plug upon request.

SCREENS

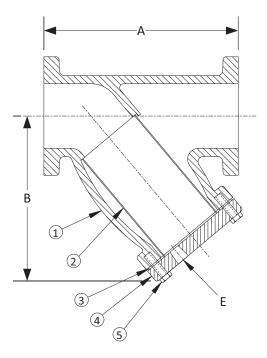
Standard perforated brass screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *water* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	2" to 6"	50 mm to 150 mm
150# F.F. & D.	STEAM	150 PSI @ 406°F	1035 KPa @ 208ºC
(STANDARD FLANGE)	W.O.G.	225 PSI @ 150°F	1552 KPa @ 66°C
NOM. RATING	MEDIA	2" to 6"	50 mm to 150 mm
300# F.F. & D.	STEAM	300 PSI @ 406°F	2069 KPa @ 208°C
(EX. HEAVY FLANGE)	W.O.G.	500 PSI @ 150°F	3449 KPa @ 66°C





Style BA

Y-Strainer, 150 lb. & 300 lb. Flanged Cast Bronze (ASTM B 62, C83600)

	PARTS LIST								
ITEM	DESCRIPTION	MATERIAL							
1	Body	Cast Bronze (ASTM B 62, C83600)							
2	Screen	Brass							
3	Gasket	Composition							
4 Cover Cast Bronze (ASTM B 62, C83600)									
5	5 Hex Head Cap Screws Steel								

Optional: Blow-off Plug, Brass.

STANDARD SCREENS SUPPLIED

				SCR	EEN PE			1
SIZE			FOR STEAM		OPEN	FOR LIQ- UID		OPEN
in	mm		in	mm	AREA	in	mm	AREA
2 to 4	50 to 100	28	3/64	1.2	33%	1/16	1.6	30%

Standard screens supplied are for **liquid service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

					WEIGHTS								
SIZ	SIZE			4		E	BE			WEIGHTS			
		150#		300#		150# & 300#		150# & 300#		150#		300#	
in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	lbs	kgs
2	50	8-1/8	206	8-5/8	219	8-1/4	210	1-1/4	32	34	15	39	18
2-1/2	65	9-5/8	244	10-1/8	257	8-1/2	216	1-1/4	32	40	18	57	26
3	80	10-3/8	264	10-15/16	278	8-1/2	216	1-1/4	32	51	23	74	34
4	100	14-7/8	378	15-1/4	387	12-1/2	318	2	50	109	49	149	68
5	125	16	406	16-3/4	425	14-1/2	368	2	50	161	73	221	100
6	150	18-9/16	471	18-1/8	460	15	381	2	50	198	88	253	115

Certified dimensional drawings are available upon request. [†]This table reflects only the nearest metric equivalents.

	FLOW COEFFICIENTS											
Size	Cv	Size	Cv	Size	Cv							
2"	62	3"	155	5"	364							
2-1/2"	98	4"	269	6"	585							

TOTAL SCREEN AREA

Size	(in ²)	Size	(in ²)	Size	(in ²)						
2"	51.55	3"	85.86	5"	219.79						
2-1/2"	70.01	4"	154.98	6"	245.08						
*See DF	*See DETERMINING RATIOS on page S5 of										

the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.

PRESSURE vs. TEMPERATURE CHART 150# & 300# Flanged Cast Bronze (ASTM B 62, C83600) Temperature [°C] 260 4138 149 600 150# Class 300# Class laximum Pres I Temperature 500 Temperature Li 300 PSI at 406F 500 PSI at 150F 3449 150 PSI at 406 225 PSI at 150 400 2759 Pressure Pressure [PSI] CI 300 2069 KPa 200 1379 CI 100 690 0 0 100 300 400 500 200 Temperature [°F]

*In Accordance with ASME B16.24

07/12



Style BA-7

Y-Strainer Nickel Aluminum Bronze (ASTM B 148, C95800) 150 lb. & 300 lb. Flanged



Cast Nickel Aluminum Bronze Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style BA-7 stainers are constructed from rugged nickel aluminum bronze castings and are machined to exacting specifications. These bodies have drilled flanges that are in accordance with ASME B16.24. All flanges come standard with back-faced bolt holes.

FEATURES

The Keckley Style BA-7 strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is spiral wound 316 stainless steel and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style BA-7 strainers have cap screws and can be furnished with a brass blow-off plug upon request.

SCREENS

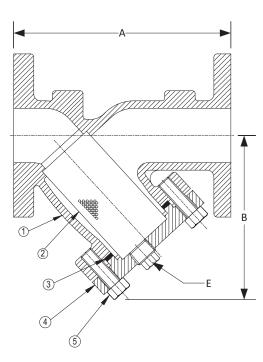
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *water* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm
150# F.F. & D.	STEAM	150 PSI @ 225°F	1034 KPa @ 107ºC
(STANDARD FLANGE)	W.O.G.	195 PSI @ 100°F	1344 KPa @ 38ºC
NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm
300# F.F. & D.	STEAM	360 PSI @ 500°F	2482 KPa @ 260°C





Style BA-7

Y-Strainer, 150 lb. & 300 lb. Flanged Cast Nickel Aluminum Bronze (ASTM B 148, C95800)

PARTS LIST										
DESCRIPTION	MATERIAL									
Body	Nickel Aluminum Bronze (ASTM B 148, C95800)									
Screen	Stainless Steel (304)									
Gasket	Spiral Wound Stainless Steel (304)									
Cover	Nickel Aluminum Bronze (ASTM B 148, C95800)									
Cap Screw	Stainless Steel (ASTM A 193, Grade B8)									
	DESCRIPTION Body Screen Gasket Cover									

Optional: Blow-off Plug, Brass.

STANDARD SCREENS SUPPLIED

ĺ	SIZE		SCREEN		SCREEN PERFORATION								
				FOR	STEAM	OPEN	FOR LIQUID		OPEN				
	in	mm	GAGE	in	mm	AREA	in	mm	AREA				
	1/2 to 4	15 to 100	28	3/64	1.2	33%	1/16	1.6	30%				
	5 to 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%				
ĺ	12	300	22	1/16	1.6	30%	1/8	3.2	43%				

Standard screens supplied are for **liquid service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

						DIMEN	SIONS								
SI	ZE			4			В				E		WEIG	5115	
		150#		300#		150#		300#		150# & 300#		150#		300#	
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	lbs	kgs
1/2	15	5-7/8	149	6	152	3-1/4	83	3-1/4	83	3/8	10	7	3.18	12	5.4
3/4	20	7-3/8	187	7-13/16	198	3-3/4	95	3-3/4	95	1/2	15	11	4.99	18	8.1
1	25	7-3/8	187	7-13/16	198	4-5/16	110	3-5/8	92	1/2	15	11	4.99	18	8.1
1-1/4	32	6-5/8	168	8	203	4-5/16	110	4-1/2	114	1/2	15	12	5.44	26	11
1-1/2	40	6-11/16	170	8-1/8	206	4-5/16	110	4-3/4	121	1/2	15	14	6.00	26	11
2	50	7-7/8	200	9	229	5-1/4	133	6	152	1/2	15	18	8.16	28	12.7
2-1/2	65	9-3/4	248	10-5/8	270	6-1/2	165	7-3/8	187	1	20	37	16.34	48	21
3	80	10	254	12-1/2	318	7	178	9-1/16	230	1-1/4	32	40	18.06	75	34
4	100	12-1/8	308	15-1/8	384	8-1/4	210	10-7/8	276	1-1/2	40	67	30.20	110	50
5	125	15-1/2	394	18-5/8	479	11-1/4	286	13-9/16	344	2	50	99	44.52	164	74
6	150	18-1/2	470	19-1/8	486	13-1/2	343	15-7/8	403	2	50	134	60.48	212	96
8	200	24	610	25-3/16	640	16-1/2	413	16-1/2	413	2	50	229	103.45	359	163
10	250	27-5/8	702	29-1/8	740	19-3/8	492	19-3/8	492	2	50	397	180.03	493	224
12	300	32-1/2	826	34	864	22-5/8	575	22-5/8	575	2	50	532	240.89	938	425
l arger size	availahl	- unon reau	last	·		· · · · · · · · · · · · · · · · · · ·				· · · · · · · · · · · · · · · · · · ·		n	· · · ·		

Larger sizes available upon request.

Certified dimensional drawings are available upon request.

[†]This table reflects only the nearest metric equivalents.

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in²)	Size	(in ²)			
1/2"		1-1/2"	18.66	4"	88.15	10"	564.46			
3/4"		2"	26.90	5"	159.01	12"	665.70			
1"		2-1/2"	46.88	6"	235.95	(Total screen area listed for 150 lb. class				
1-1/4"		3"	59.16	8"	360.05	on	lv)			
*See DETERMINING RATIOS on page S5 of the Strainer Information										

Section for calculating NET FREE AREA of the screen to inside pipe area.



Style SB-7

Y-Strainer Carbon Steel (ASTM A 216, Grade WCB) 600 lb. Threaded 600 lb. Socket Weld



Cast Carbon Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SB-7 stainers are constructed from rugged carbon steel castings that are machined to exacting specifications.

Socket Weld bore is in compliance with ASME B16.11 unless otherwise specified.

FEATURES

The Keckley Style SB-7 strainer features a machined groove in the body and cap for proper alignment and to ensure accurate reseating when servicing is required. This strainer has a straight threaded cap and is furnished standard with a NPT blow-off connection. The gasket is 304 stainless steel spiral wound and is compressed between the body and cap (for maximum strength and durability) and designed for both high pressure and high temperature service. Keckley Style SB-7 strainers can be supplied with a carbon steel blow-off plug upon request.

SCREENS

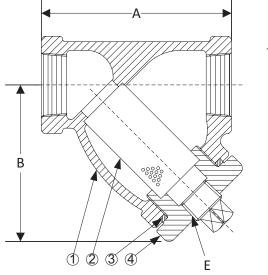
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

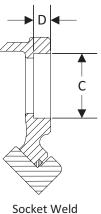
Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/4" to 3"	8 mm to 80 mm
600# (THREADED &	STEAM	600 PSI @ 838°F	4138 KPa @ 448℃
SOCKET WELD)	W.O.G.	1480 PSI @ 100°F	10208 KPa @ 38°C





Threaded



Style SB-7

Y-Strainer, 600 lb. Threaded & Socket Weld Carbon Steel (ASTM A 216, Grade WCB)

	PARTS LIST										
ITEM	DESCRIPTION	MATERIAL									
1	Body	Carbon Steel (ASTM A 216, Grade WCB)									
2	Screen	Stainless Steel (304)									
3	Gasket	Spiral Wound Stainless Steel (304)									
4	Сар	Carbon Steel (ASTM A 216, Grade WCB)									

Optional: Blow-off Plug, Carbon Steel (ASTM A 105). *Optional Body Materials Available in LCB, WC6, and WC9.

STANDARD SCREENS SUPPLIED

			SCR	EEN PE			1
SI	ZE	FOR STEAM		OPEN	FOR U	OPEN	
in	mm	in	mm	AREA	in	mm	AREA

Standard screens supplied are for steam service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

01	76					DIMEN	SIONS						
51	ZE	Α		В		С		[)	E		WEIGHTS	
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/4	8	2-15/16	75	2-7/16	62	0.555	14	3/8	10	1/4	8	2	0.76
3/8	10	2-15/16	75	2-7/16	62	0.690	18	3/8	10	1/4	8	2	0.76
1/2	15	2-15/16	75	2-7/16	62	0.855	22	3/8	10	1/4	8	2	0.76
3/4	20	3-11/16	94	3	76	1.065	27	1/2	13	3/8	10	3	1.21
1	22	4-9/16	116	4-5/16	110	1.330	34	1/2	13	3/8	10	6	2.33
1-1/4	32	4-15/16	125	4-3/16	106	1.675	43	1/2	13	3/4	20	7	3.02
1-1/2	40	5-9/16	141	4-11/16	119	1.915	49	1/2	13	3/4	20	9	3.98
2	50	6-15/16	176	6-1/4	159	2.406	61	5/8	16	1	25	15	6.80
2-1/2	65	12	305	9-3/8	238	2.906	74	5/8	16	1-1/4	32	34	15.03
3	80	12	305	9-3/8	238	3.535	90	5/8	16	1-1/4	32	36	15.97
Cortified dim	oncional dr	wings are a	vailable upo	n roquoct									

Certified dimensional drawings are available upon request. [†]This table reflects only the nearest metric equivalents.

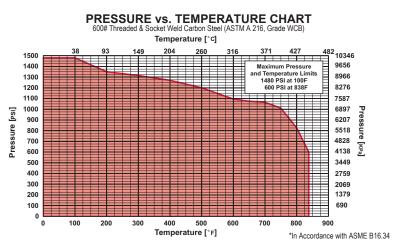
FLOW COEFFICIENTS

Size	Cv	Size	Cv	Size	Cv
1/4"	9.5	1"	30	2-1/2"	129.7
3/8"	9.5	1-1/4"	44.9	3"	161.3
1/2"	9.5	1-1/2"	61		
3/4"	18.7	2"	98		

TOTAL SCREEN AREA

Size	(in ²)	Size	(in²)	Size	(in²)
1/4"	2.75	1"	10.08	2-1/2"	78.14
3/8"	2.75	1-1/4"	12.79	3"	78.14
1/2"	2.75	1-1/2"	16.33		
3/4"	4.71	2"	27.04		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.





Style SB-7BC

Y-Strainer

Carbon Steel (ASTM A 216, Grade WCB) 600 lb. Threaded Bolted Cover 600 lb. Socket Weld Bolted Cover



Cast Carbon Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SB-7BC stainers are constructed from rugged carbon steel castings that are machined to exacting specifications.

Socket Weld bore is in compliance with ASME B16.11 unless otherwise specified.

FEATURES

The Keckley Style SB-7BC strainer features a machined groove in the body and cap for proper alignment and to ensure accurate reseating when servicing is required. This strainer has a bolted cover and is furnished standard with a NPT blow-off connection. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for both high pressure and high temperature service. Keckley Style SB-7BC strainers can be supplied with a carbon steel blow-off plug upon request.

SCREENS

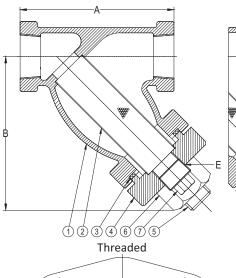
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

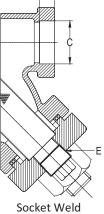
SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/4" to 3"	8 mm to 80 mm
600# (THREADED &	STEAM	600 PSI @ 838°F	4138 KPa @ 448℃
SOCKET WELD)	W.O.G.	1480 PSI @ 100°F	10208 KPa @ 38℃







D

Style SB-7BC

Y-Strainer, 600 lb. Threaded & Socket Weld Bolted Cover

Carbon Steel (ASTM A 216, Grade WCB)

	PARTS LIST								
ITEM	DESCRIPTION	MATERIAL							
1	Body	Carbon Steel (ASTM A 216, Grade WCB)							
2	Screen	Stainless Steel (304)							
3	Gasket	Spiral Wound Stainless Steel (304)							
4	Сар	Carbon Steel (ASTM A 216, Grade WCB)							
5	Stud	Carbon Steel (ASTM A 193, Grade B7)							
6	Nut	Carbon Steel (ASTM A 194, Grade 2H)							
7	Plug	Carbon Steel (ASTM A 105)							

*Optional Body Materials Available in LCB, WC6, and WC9.

STANDARD SCREENS SUPPLIED

		SCREEN PERFORATION						
SI	ZE	FC STE	DR EAM	OPEN	FOR	OPEN		
in	mm	in	mm	AREA	in	mm	AREA	

Standard screens supplied are for **steam service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

Bolted Cover View

017	75		DIMENSIONS									WEIGHTS	
SIZ	2E	Α		B		C)	[)	E		WEIGHTS	
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/4	8	3	76	2-1/2	63	0.555	14	3/8	10	1/4	8	3	1.14
3/8	10	3	76	2-1/2	63	0.690	18	3/8	10	1/4	8	3	1.14
1/2	15	3-7/8	99	3-1/4	83	0.855	22	3/8	10	1/4	8	3	1.14
3/4	20	4-1/4	108	4-1/4	108	1.065	27	1/2	13	3/8	10	3	1.32
1	22	4-15/16	125	4-5/8	117	1.330	34	1/2	13	1/2	15	6	2.33
1-1/4	32	5-5/8	143	5-1/2	140	1.675	43	1/2	13	3/4	20	10	4.30
1-1/2	40	6-1/4	159	6-1/4	159	1.915	49	1/2	13	3/4	20	12	5.43
2	50	7-1/2	191	7-1/4	184	2.406	61	5/8	16	1	25	18	7.74
2-1/2	65	12	305	9-3/8	238	2.906	74	5/8	16	1-1/4	32	49	22.00
3	80	12	305	9-3/8	238	3.535	90	5/8	16	1-1/4	32	49	22.00

Certified dimensional drawings are available upon request. [†]This table reflects only the nearest metric equivalents.

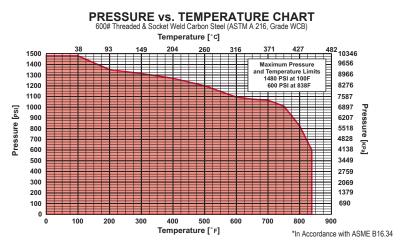
FLOW COEFFICIENTS

Size	Cv	C _v Size		Size	Cv	
1/4"	9.5	1"	30	2-1/2"	129.7	
3/8"	9.5	1-1/4"	44.9	3"	161.3	
1/2"	9.5	1-1/2"	61			
3/4"	18.7	2"	98			

TOTAL SCREEN AREA

Size	(in ²)	Size	(in²)	Size	(in²)
1/4"	4.36	1"	13.84	2-1/2"	69.82
3/8"	4.36	1-1/4"	20.83	3"	69.82
1/2"	4.36	1-1/2"	24.02		
3/4"	9.37	2"	35.48		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



1-800-KECKLEY Y25



Style SB

Y-Strainer Carbon Steel (ASTM A 216, Grade WCB) 1500 lb. Threaded 1500 lb. Socket Weld



Cast Carbon Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SB stainers are constructed from rugged carbon steel castings that are machined to exacting specifications.

Socket Weld bore is in compliance with ASME B16.11 unless otherwise specified.

FEATURES

The Keckley Style SB strainer features a machined groove in the body and cap for proper alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for both high pressure and high temperature service. The cover is <u>not</u> supplied with a blow-off hole.

SCREENS

Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Warning: See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/2" to 3"	15 mm to 80 mm
1500# (THREADED &	STEAM	1500 PSI @ 838°F	10346 KPa @ 448℃
SOCKET WELD)	W.O.G.	3705 PSI @ 100ºF	25553 KPa @_38℃



B

3 (4) **TECHNICAL DATA** DIMENSIONS AND WEIGHTS

Style SB

Y-Strainer, 1500 lb. Threaded & Socket Weld Carbon Steel (ASTM A 216, Grade WCB)

	PARTS LIST								
ITEM	DESCRIPTION	MATERIAL							
1*	Body	Carbon Steel (ASTM A 216, Grade WCB)							
2	Cover	Carbon Steel (ASTM A 216, Grade WCB)							
3	Screen	Stainless Steel (304)							
4	Gasket	Spiral Wound Stainless Steel (304)							
5	Studs	Carbon Steel (ASTM A 193, Grade B16)							
6	Nuts	Carbon Steel (ASTM A 194, Grade 4)							

*Optional Body Materials Available in LCB, WC6, and WC9.

STANDARD SCREENS SUPPLIED

					SCREEN PERFORATION				
SI	ZE		FC STE	DR AM	OPEN	FOR LIQ- UID		OPEN	
in	mm		in	mm	AREA	in	mm	AREA	

Standard screens supplied are for **steam service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

er:	76	DIMENSIONS									WEIGHTS	
SIZE		Α		В		C		D		WEIGHTS		
in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	
1/2	15	3-15/16	100	3	76	0.855	22	3/8	10	10	5	
3/4	20	4-1/4	108	3-3/4	95	1.065	27	1/2	13	12	5	
1	25	5	127	5	127	1.330	34	1/2	13	15	7	
1-1/4	32	8-3/8	213	5-1/2	140	1.675	43	1/2	13	22	10	
1-1/2	40	8-3/8	213	5-1/2	140	1.915	49	1/2	13	22	10	
2	50	9-5/16	237	7-3/8	187	2.406	61	5/8	16	30	14	
2-1/2	65	12	305	10-1/2	267	2.906	74	5/8	16	50	23	
3	80	12	305	10-1/2	267	3.535	90	5/8	16	50	23	

Socket Weld

Certified dimensional drawings are available upon request. [†]This table reflects only the nearest metric equivalents.

2

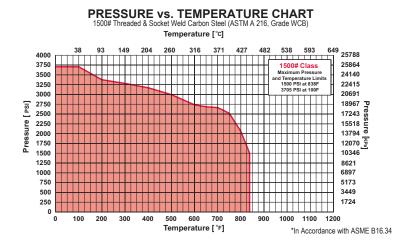
ون Threaded

	FLOW COEFFICIENTS														
Size	Cv	Size	Cv	Size	Cv										
1/2"	9	1-1/4"	45	2-1/2"	129										
3/4"	18	1-1/2"	60	3"	170										
1"	30	2"	98												

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in²)
1/2"	5.97	1-1/4"	27.94	2-1/2"	77.80
3/4"	9.73	1-1/2"	27.94	3"	79.48
1"	17.55	2"	38.08		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



1-800-KECKLEY **Y27**



Style SA-7

Y-Strainer Carbon Steel (ASTM A 216, Grade WCB) 150 lb. & 300 lb. Flanged



Cast Carbon Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SA-7 stainers are constructed from rugged carbon steel castings and are machined to exacting specifications. These bodies have drilled flanges that are in accordance with ASME B16.5. All flanges come standard with back-faced bolt holes.

FEATURES

The Keckley Style SA-7 strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style SA-7 strainers have cap screws and can be furnished with a steel blow-off plug upon request.

Blind covers are available upon request.

SCREENS

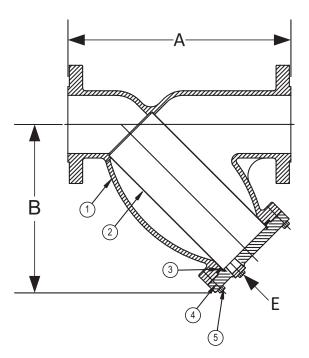
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. Warning: See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

1/2" to 14" NOM. RATING **MEDIA** 15 mm to 350 mm STEAM 150 PSI @ 565°F 1035 KPa @ 296°C 150# R.F. & D. (STANDARD FLANGE) W.O.G. 285 PSI @ 100°F 1966 KPa @ 38°C NOM. RATING **MEDIA** 1/2" to 14" 15 mm to 350 mm STEAM 300 PSI @ 838°F 2069 KPa @ 448°C 300# R.F. & D. (EX. HEAVY FLANGE) W.O.G. 740 PSI @ 100°F 5104 KPa @ 38°C





Style SA-7

Y-Strainer, 150 lb. & 300 lb. Flanged Carbon Steel (ASTM A 216, Grade WCB)

	PARTS LIST														
IT	ΈM	DESCRIPTION	MATERIAL												
	1*	Body	Carbon Steel (ASTM A 216, Grade WCB)												
	2	Screen	Stainless Steel (304)												
	3	Gasket	Spiral Wound Stainless Steel (304)												
	4	Cover	Carbon Steel (ASTM A 216, Grade WCB)												
	5	Hex Head Cap Screw	Carbon Steel (ASTM A 193, Grade B7)												

Optional: Blow-off Plug, Carbon Steel.

*Optional Body Materials Available in LCB, WC6, and WC9.

STANDARD SCREENS SUPPLIED

				SCR	EEN PE			1
SI	ZE		FC STE		OPEN	FOR U	OPEN	
in	mm		in	mm	AREA	in	mm	AREA
1/2 to 4	15 to 100	28	3/64 1.2		33%	1/16	1.6	30%
5 to 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%

Standard screens supplied are for **steam service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

						DIMEN				WEIGHTS							
SIZ	ZE		4	4				В		E		WEIGHTS					
		15	0#	30	0#	15	0#	30	0#	150# 8	\$ 300#	15	60#	30	0#		
in	mm	in	mm	in mm		in mm		in	mm	in	mm	lbs	kgs	lbs	kgs		
1/2	15	6-1/2	165	6-1/8	156	3-3/4	95	3-3/4	95	3/8	10	7	3.02	8	3.45		
3/4	20	7-3/8	187	7-3/4	197	4-1/4	108	4-1/4	108	1/2	15	10	4.46	13	5.68		
1	25	7-3/8	187	7-7/8	200	4-1/4	108	4-1/4	108	1/2	15	10	4.28	13	5.59		
1-1/4	32	7	178	8-1/8	206	5-1/8	130	5-1/8	130	1/2	15	13	5.86	21	9.28		
1-1/2	40	7-1/8	181	8-1/4	210	5-1/8	130	5-1/8	130	1/2	15	14	6.20	21	9.37		
2	50	7-7/8	200	9-1/2	241	6	152	6	152	1/2	15	23	10.15	27	11.83		
2-1/2	65	9-3/4	248	10-3/8	264	7	178	7	178	1	25	36	16.16	41	18.53		
3	80	10-1/16	256	12	305	7-7/16	189	7-5/16	186	1	25	40	17.76	56	25.06		
4	100	12-1/8	308	14-1/2	368	8-15/16	227	8-15/16	227	1-1/2	40	61	27.26	95	42.83		
5	125	15-1/2	394	19-5/16	491	13-1/32	331	13-1/32	331	2	50	101	45.58	189	85.72		
6	150	18-1/2	470	19-5/16	491	13-1/4	337	13-1/4	337	2	50	134	60.72	189	85.57		
8	200	21-3/8	543	23-3/8	594	15-1/2	394	15-1/2	394	2	50	224	101.30	320	144.91		
10	250	26	660	27-3/8	695	18-7/16	468	18-7/16	468	2	50	326	147.49	481	218.01		
12	300	29-7/8	759	32	813	21-5/8	549	21-5/8	549	2	50	622	282.08	839	380.12		
14	350	34-1/2	876	36	914	25	635	25	635	2	50	791	358.62	1017	460.96		

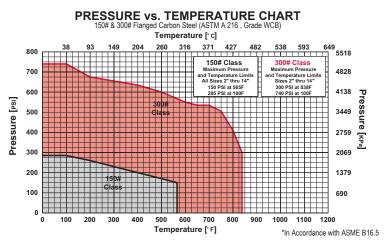
Certified dimensional drawings are available upon request.

[†]This table reflects only the nearest metric equivalents.

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in²)	Size	(in²)
1/2"	6.46	1-1/2"	18.68	4"	91.89	10"	532.80
3/4"	12.32	2"	30.28	5"	209.41	12"	600.71
1"	12.32	2-1/2"	46.91	6"	241.18		reen area
1-1/4"	18.68	3"	57.62	8"	342.86		50 lb. class

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



05/14



Style SA

Y-Strainer Carbon Steel (ASTM A 216, Grade WCB) 600 lb. Flanged



Cast Carbon Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SA stainers are constructed from rugged carbon steel castings and are machined to exacting specifications. These bodies have drilled flanges that are in accordance with ASME B16.5. All flanges come standard with back-faced bolt holes.

FEATURES

The Keckley Style SA strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style SA strainers have cap screws and can be furnished with a steel blow-off plug upon request.

Blind covers are available upon request.

SCREENS

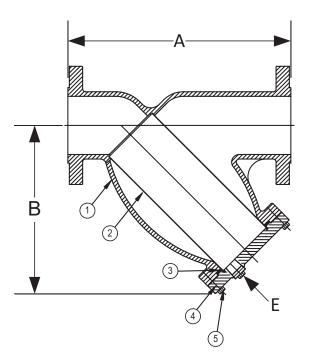
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm											
600# R.F. & D.	STEAM	600 PSI @ 838°F	4138 KPa @ 448°C											
(FLANGE)	W.O.G.	1480 PSI @ 100°F	10208 KPa @ 38°C											





Style SA

Y-Strainer, 600 lb. Flanged Carbon Steel (ASTM A 216, Grade WCB)

PARTS LIST													
DESCRIPTION	MATERIAL												
Body	Carbon Steel (ASTM A 216, Grade WCB)												
Screen	Stainless Steel (304)												
Gasket	Spiral Wound Stainless Steel (304)												
Cover	Carbon Steel (ASTM A 216, Grade WCB)												
5 Hex Head Cap Screw Carbon Steel (ASTM A 193, Grade B7)													
	DESCRIPTION Body Screen Gasket Cover												

TECHNICAL DATA **DIMENSIONS AND WEIGHTS**

Optional: Blow-off Plug, Carbon Steel (ASTM A 105). *Optional Body Materials Available in LCB, WC6, and WC9.

STANDARD SCREENS SUPPLIED

				SCR	EEN PE			1
SI	ZE			DR AM	OPEN	FOR U	OPEN	
in	mm		in	mm	AREA	in	mm	AREA
2 to 4	50 to 100	28	28 3/64 1.		33%	1/16	1.6	30%
5 to 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%

Standard screens supplied are for steam service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

017	71-								
SIZ	2E	A		E	3	E		VVEI	GHTS
in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/2	15	6-5/8	168	3-1/2	89	3/8	10	15	6.80
3/4	20	8-3/8	/8 213 3-3/4 95				15	20	9.07
1	25	8-3/8	213	3-3/4	95	1/2	15	20	9.07
1-1/4	32	10-1/8	257	5-1/2	140	1/2	15	27	12.25
1-1/2	40	10-1/4	360	5-1/2	140	1/2	15	27	12.25
2	50	11	279	7	178	1/2	15	31	13.83
2-1/2	65	12	305	8-1/4	210	1	25	49	21.92
3	80	13-1/2	343	9-1/4	235	1	25	63	28.17
4	100	18	457	12-1/2	318	1-1/2	40	127	57.53
6	150	25-5/8	651	20	508	2	50	339	153.51
8	200	31-3/4 806 24 610		2	50	748	338.84		
10	250	37-3/4	959	28-1/2	724	2	50	1213	550.00
12	300	45-1/2	1156	34-1/2	876	2	50	1511	685.00

Larger sizes available upon request.

[†]This table reflects only the nearest metric equivalents.

	600# Flanged Carbon Steel (ASTM A 216, Grade WCB) Temperature [* c]																																	
														Te	m	pe	əra	atu	ire	• [°	c]													
	1500			3	8			93			1	49			20)4			2	60			31	6		371	1		427		4	82 1034	6	
	1400										E														ſ	Maxi	mu	m P	res	sure	ᆂ	9656		
	1300																									and Ter	mp	eratu	ure	Limits	į	8966		
	1200																											SI a SI a			E	8276		
	1100									ŧ	ŧ												Ν	-			F	H	+	H	Ŧ	7587		
<u>s</u>]	1000															E		╞													-	6897	P	
Pressure [psi]	900					=		+		ŧ	ŧ							E		E							ŧ				+	6207	Pressure [ĸPa]	
nu	800							1	+	ŧ	F	E				E		F		E		E					ŧ				+	5518	ure	
ess	700																															4828	ž	
д.	600																															4138		
	500 400							1	ŧ	ŧ	F	E						E									ŧ		1		1	3449		
	300							T																	_						T	2759 2069		
	200																															1379		
	100																															690		
	0																																	
		0		10	0		2	200)		3	00		-		00				00			60	0		700			800)	90)0		
														IE	m	ipe	era	atu	ire	• [°	۲J							*In	Aco	corda	nce	with ASI	ME B16	.5

PRESSURE vs. TEMPERATURE CHART

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in ²)	Size	(in ²)
1/2"		1-1/2"		4"	151.49	12"	1313.88
3/4"		2"	44.17	6"	416.73		
1"		2-1/2"	64.14	8"	630.23		
1-1/4"		3"	77.63	10"	894.52		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area. 05/14

Y31 1-800-KECKLEY



Style SA-7

Y-Strainer Carbon Steel (ASTM A 216, Grade WCB) 150 lb. & 300 lb. Butt Weld



Cast Carbon Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SA-7 stainers are constructed from rugged carbon steel castings and are machined to exacting specifications.

Style SA-7 butt weld connections will be machined to match schedule 40 pipe.

FEATURES

The Keckley Style SA-7 strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style SA-7 strainers have cap screws and can be furnished with a steel blow-off plug upon request.

Blind covers are available upon request.

SCREENS

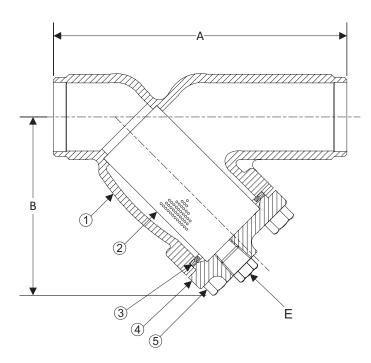
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. Warning: See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

WORKING PRESS	VORKING PRESSURES - NON SHOCK										
NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm								
150# (BUTT WELD)	STEAM	150 PSI @ 565°F	1035 KPa @ 296°C								
	W.O.G.	285 PSI @ 100°F	1966 KPa @ 38ºC								
NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm								
	STEAM	300 PSI @ 838°F	2069 KPa @ 448°C								
300# (BUTT WELD)	W.O.G.	740 PSI @ 100⁰F	5104 KPa @ 38ºC								





Style SA-7

Y-Strainer, 150 lb. & 300 lb. Butt Weld Carbon Steel (ASTM A 216, Grade WCB)

	PARTS LIST									
ITEM	DESCRIPTION	MATERIAL								
1*	Body	Carbon Steel (ASTM A 216, Grade WCB)								
2	Screen	Stainless Steel (304)								
3	Gasket	Spiral Wound Stainless Steel (304)								
4	Cover	Carbon Steel (ASTM A 216, Grade WCB)								
5	Hex Head Cap Screw	Carbon Steel (ASTM A 193, Grade B7)								

Optional: Blow-off Plug, Carbon Steel.

*Optional Body Materials Available in LCB, WC6, and WC9.

STANDARD SCREENS SUPPLIED

			SCREEN PERFORATION								
SIZE			FOR STEAM		OPEN FOR LIQ- UID		OPEN				
in	mm		in	mm	AREA	in	mm	AREA			
1/2 to 4	15 to 100	28	3/64	1.2	33%	1/16	1.6	30%			
5 to 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%			

Standard screens supplied are for **steam service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

						DIMEN	SIONS								
SI	ZE			4				В		E]	WEIG	5115	
		15	0#	30	0#	15	0#	30	0#	150# 8	k 300#	15	50#	30	0#
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	lbs	kgs
1/2	15	6-1/2	165	6-1/8	156	3-3/4	95	3-3/4	95	3/8	10	6	2.72	6	2.72
3/4	20	7-3/8	187	7-3/4	197	4-1/4	108	4-1/4	108	1/2	15	8	3.63	10	4.53
1	25	7-3/8	187	7-7/8	200	4-1/4	108	4-1/4	108	1/2	15	8	3.63	10	4.53
1-1/4	32	7	178	8-1/8	206	5-1/8	130	5-1/8	130	1/2	15	10	4.53	15	6.80
1-1/2	40	7-1/8	181	8-1/4	210	5-1/8	130	5-1/8	130	1/2	15	11	4.99	15	6.80
2	50	7-7/8	200	9-1/2	241	6	152	6	152	1/2	15	14	5.93	16	6.92
2-1/2	65	9-3/4	248	10-3/8	264	7	178	7	178	1	25	19	8.56	23	10.06
3	80	10-1/16	256	12	305	7-7/16	189	7-5/16	186	1	25	21	9.46	50	22.65
4	100	12-1/8	308	14-1/2	368	8-15/16	227	8-15/16	227	1-1/2	40	37	16.77	57	25.80
5	125	15-1/2	394	19-5/16	491	13-1/32	331	13-1/32	331	2	50	84	37.85	145	65.36
6	150	18-1/2	470	19-5/16	491	13-1/4	337	13-1/4	337	2	50	104	46.87	145	65.36
8	200	21-3/8	543	23-3/8	594	15-1/2	394	15-1/2	394	2	50	149	67.51	247	111.80
10	250	26	660	27-3/8	695	18-7/16	468	18-7/16	468	2	50	261	118.25	346	156.52
12	300	29-7/8	759	32	813	21-5/8	549	21-5/8	549	2	50	452	204.68	575	260.58
Certified di	imensional	drawings a	re availab	le upon rea	uest										

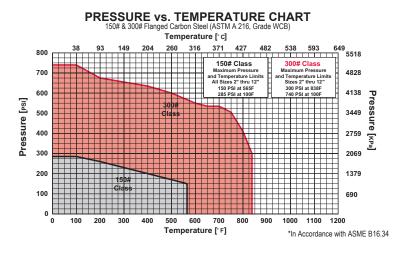
Certified dimensional drawings are available upon reques

[†]This table reflects only the nearest metric equivalents.

TOTAL SCREEN AREA

Size	(in ²)	Size	(in ²)	Size	(in ²)	Size	(in ²)
1/2"	6.46	1-1/2"	18.68	4"	91.89	10"	532.80
3/4"	12.32	2"	30.28	5"	209.41	12"	600.71
1"	12.32	2-1/2"	46.91	6"	241.18		reen area 50 lb. class
1-1/4"	18.68	3"	57.62	8"	342.86	insteu ior in on	

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



05/14



Style SA

Y-Strainer Carbon Steel (ASTM A 216, Grade WCB) 600 lb. Butt Weld



Cast Carbon Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SA stainers are constructed from rugged carbon steel castings and are machined to exacting specifications.

Style SA 600 lb. butt weld connections will be machined to match schedule 80 pipe unless otherwise specified.

FEATURES

The Keckley Style SA strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style SA strainers have cap screws and can be furnished with a steel blow-off plug upon request.

Blind covers are available upon request.

SCREENS

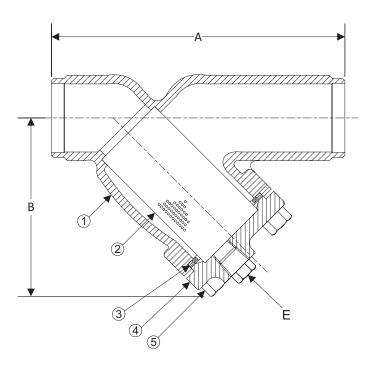
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING MEDIA		1/2" to 12"	15 mm to 300 mm		
	STEAM	600 PSI @ 838°F	4138 KPa @ 448°C		
600# (BUTT WELD)	W.O.G.	1480 PSI @ 100°F	10208 KPa @ 38°C		





Style SA

Y-Strainer, 600 lb. Butt Weld Carbon Steel (ASTM A 216, Grade WCB)

	PARTS LIST								
ITEM	DESCRIPTION	MATERIAL							
1	Body	Carbon Steel (ASTM A 216, Grade WCB)							
2	Screen	Stainless Steel (304)							
3	Gasket	Spiral Wound Stainless Steel (304)							
4	Cover	Carbon Steel (ASTM A 216, Grade WCB)							
5 Hex Head Cap Screw Carbon Steel (ASTM A 193, Grade B7)									
Ontional	Plaw off Dlug Carbon Steel (

TECHNICAL DATA **DIMENSIONS AND WEIGHTS**

Optional: Blow-off Plug, Carbon Steel (ASTM A 105). *Optional Body Materials Available in LCB, WC6, and WC9.

STANDARD SCREENS SUPPLIED

			SCREEN PERFORATION								
SIZE			FOR STEAM		OPEN	FOR LIQ- UID		OPEN			
in	mm		in	mm	AREA	in	mm	AREA			
2 to 4	50 to 100	28	3/64	1.2	33%	1/16	1.6	30%			
5 to 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%			

Standard screens supplied are for steam service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

> PRESSURE vs. TEMPERATURE CHART 600# Butt Weld Carbon Steel (ASTM A 216, Grade WCB)

> > Temperature [°F]

	76			WEIGHTS					
SI	2E	4		I	В	E			GHIS
in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/2	15	6-5/8	168	3-1/2	89	3/8	10	9	4.08
3/4	20	8-3/8	213	3-3/4	95	1/2	15	11	4.99
1	25	8-3/8	213	3-3/4	95	1/2	15	11	4.99
1-1/4	32	10-1/8	257	5-1/2	140	1/2	15	13	5.89
1-1/2	40	10-1/4	360	5-1/2	140	1/2	15	13	5.89
2	50	11	279	7	178	1/2	15	15	6.80
2-1/2	65	12	305	8-1/4	210	1	25	30	13.60
3	80	13-1/2	343	9-1/4	235	1	25	33	14.97
4	100	18	457	12-1/2	318	1-1/2	40	77	34.93
6	150	25-5/8	651	20	508	2	50	217	98.43
8	200	31-3/4	806	24	610	2	50	386	175.09
10	250	37-3/4	959	28-1/2	724	2	50	668	303.00
12	300	45-1/2	1156	34-1/2	876	2	50	831	376.94

Larger sizes available upon request.

[†]This table reflects only the nearest metric equivalents.

				0000	1	lemperat		10, 01000	,		
(in ²)	1500 1400 1300 1200 1100		38	93	149	204	260	316 a	nd Temper 1480 PS	427 Pressure rature Limits il at 100F il at 838F	482 9656 8966 8276 7587
313.88 53 54 54 54 54 54 54 54 54 54 54 54 54 54	1000 900 800 700 600										6897 6207 5518 4828 4138
area.	500 400 300 200 100 0										3449 2759 2069 1379 690
		0 1	00	200	300	400	500	600	700	800	900

TOTAL SCREEN AREA

Size	(in²)	Size	(in ²)	Size	(in ²)	Size	(in ²)		
1/2"		1-1/2"		4"	151.49	12"	1313.88		
3/4"		2"	44.17	6"	416.73				
1"		2-1/2"	64.14	8"	630.23				
1-1/4"		3"	77.63	10"	894.52				
TO DET		IO DATIC			01 1	1.0			

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe a

Pressure

KPa

*In Accordance with ASME B16.34



Style SSB-7

Y-Strainer Stainless Steel (ASTM A 351, Grade CF8M) 600 lb. Threaded 600 lb. Socket Weld



Cast 316 Stainless Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SSB-7 stainers are constructed from rugged 316 stainless steel castings that are machined to exacting specifications.

Socket Weld bore is in compliance with ASME B16.11 unless otherwise specified.

FEATURES

The Keckley Style SSB-7 strainer features a machined groove in the body and cap for proper alignment and to ensure accurate reseating when servicing is required. This strainer has a straight threaded cap and is furnished standard with a NPT blow-off connection. The gasket is 304 stainless steel spiral wound and is compressed between the body and cap (for maximum strength and durability) and designed for both high pressure and high temperature service. Keckley Style SSB-7 strainers can be supplied with a stainless steel blow-off plug upon request.

SCREENS

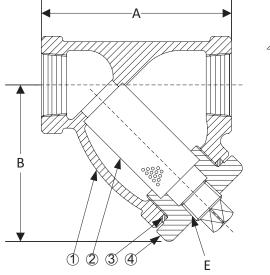
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

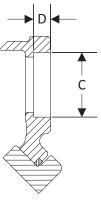
Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING MEDIA		1/4" to 3"	8 mm to 80 mm		
600# (THREADED &	STEAM	600 PSI @ 1125⁰F	4138 KPa @ 607°C		
SOCKET WELD)	W.O.G.	1440 PSI @ 100⁰F	9932 KPa @ 38°C		





Threaded



Socket Weld

Style SSB-7

Y-Strainer, 600 lb. Threaded & Socket Weld Stainless Steel (ASTM A 351, Grade CF8M)

	PARTS LIST								
ITE	M DESCRIPTION	MATERIAL							
1	Body	Stainless Steel (ASTM A 351, Grade CF8M)							
2	Screen	Stainless Steel (304)							
3	Gasket	Spiral Wound Stainless Steel (304)							
4	Сар	Stainless Steel (ASTM A 351, Grade CF8M)							

Optional: Blow-off Plug, Carbon Steel (ASTM A 105). *Optional Body Materials Available in 304 and 400 Series SS, Alloy 20, Hastelloy, Inconel, Monel and Stellite ...

STANDARD SCREENS SUPPLIED

				SCR	EEN PE			1
SI	SIZE		FOR STEAM		OPEN	FOR LIQ- UID		OPEN
in	mm		in	mm	AREA	in	mm	AREA

Standard screens supplied are for steam service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

01	76					DIMEN	SIONS					WEIGHTS	
51/	ZE	4	4	E	3	C)	[)	E		VVEI	3112
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/4	8	2-15/16	75	2-7/16	62	0.555	14	3/8	10	1/4	8	2	0.76
3/8	10	2-15/16	75	2-7/16	62	0.690	18	3/8	10	1/4	8	2	0.76
1/2	15	2-15/16	75	2-7/16	62	0.855	22	3/8	10	1/4	8	2	0.76
3/4	20	3-11/16	94	3	76	1.065	27	1/2	13	3/8	10	3	1.21
1	22	4-9/16	116	4-5/16	110	1.330	34	1/2	13	3/8	10	6	2.33
1-1/4	32	4-15/16	125	4-3/16	106	1.675	43	1/2	13	3/4	20	7	3.02
1-1/2	40	5-9/16	141	4-11/16	119	1.915	49	1/2	13	3/4	20	9	3.98
2	50	6-15/16	176	6-1/4	159	2.406	61	5/8	16	1	25	15	6.80
2-1/2	65	12	305	9-3/8	238	2.906	74	5/8	16	1-1/4	32	34	15.03
3	80	12	305	9-3/8	238	3.535	90	5/8	16	1-1/4	32	36	15.97
ortified dim	oncional dr	wings are a	vailable upo	n roquoct		•		•	-	•	-		

Certified dimensional drawings are available upon request. [†]This table reflects only the nearest metric equivalents.

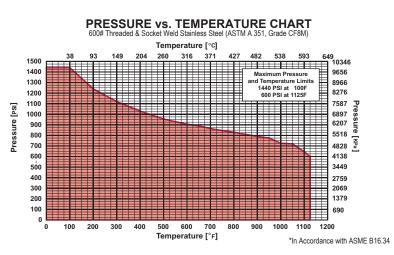
FLOW COEFFICIENTS

Size	Cv	Size	Cv	Size	Cv
1/4"	9.5	1"	30	2-1/2"	129.7
3/8"	9.5	1-1/4"	44.9	3"	161.3
1/2"	9.5	1-1/2"	61		
3/4"	18.7	2"	98		

TOTAL SCREEN AREA

Size	(in ²)	Size	(in²)	Size	(in²)
1/4"	2.75	1"	10.08	2-1/2"	78.14
3/8"	2.75	1-1/4"	12.79	3"	78.14
1/2"	2.75	1-1/2"	16.33		
3/4"	4.71	2"	27.04		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



Y37 1-800-KECKLEY



Style SSB-7BC

Y-Strainer

Stainless Steel (ASTM A 351, Grade CF8M) 600 lb. Threaded Bolted Cover 600 lb. Socket Weld Bolted Cover



Cast 316 Stainless Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SSB-7BC stainers are constructed from rugged 316 stainless steel castings that are machined to exacting specifications.

Socket Weld bore is in compliance with ASME B16.11 unless otherwise specified.

FEATURES

The Keckley Style SSB-7BC strainer features a machined groove in the body and cap for proper alignment and to ensure accurate reseating when servicing is required. This strainer has a straight threaded cap and is furnished standard with a NPT blow-off connection. The gasket is 304 stainless steel spiral wound and is compressed between the body and cap (for maximum strength and durability) and designed for both high pressure and high temperature service. Keckley Style SSB-7BC strainers can be supplied with a stainless steel blow-off plug upon request.

SCREENS

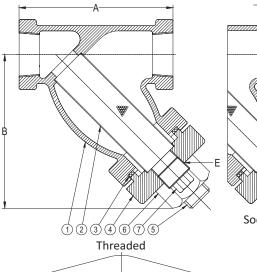
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

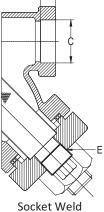
SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/4" to 3"	8 mm to 80 mm
600# (THREADED &	STEAM	600 PSI @ 1125⁰F	4138 KPa @ 607ºC
SOCKET WELD)	W.O.G.	1440 PSI @ 100⁰F	9932 KPa @ 38°C







D

Style SSB-7BC

Y-Strainer, 600 lb. Threaded & Socket Weld Bolted Cover

Stainless Steel (ASTM A 351, Grade CF8M)

	PARTS LIST								
ITEM	DESCRIPTION	MATERIAL							
1	Body	Stainless Steel (ASTM A 351, Grade CF8M)							
2	Screen	Stainless Steel (304)							
3	Gasket	Spiral Wound Stainless Steel (304)							
4	Сар	Stainless Steel (ASTM A 351, Grade CF8M)							
5	Stud	Stainless Steel (ASTM A 193, Grade B8)							
6	Nut	Stainless Steel (ASTM A 194, Grade 8)							
7	7 Plug Stainless Steel (ASTM A 182, Grade F-304)								
*Ontional	Dady Matariala Available in 2	04 and 100 Carica CC Allay 20 Heatallay							

*Optional Body Materials Available in 304 and 400 Series SS, Alloy 20, Hastelloy, Inconel, Monel and Stellite..

STANDARD SCREENS SUPPLIED

			SCR	EEN PE	RFOR	ΑΤΙΟΝ	1
SI	ZE	FC STE	DR AM	OPEN			OPEN
in	mm	in	mm	AREA	in	mm	AREA

Standard screens supplied are for **steam service**, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

Bolted Cover View

01	76					DIMEN	SIONS					WEIGHTS	
51/	ZE	4	4	E	3	C)	[)	E		VVEI	3112
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/4	8	3	76	2-1/2	63	0.555	14	3/8	10	1/4	8	3	1.14
3/8	10	3	76	2-1/2	63	0.690	18	3/8	10	1/4	8	3	1.14
1/2	15	3-7/8	99	3-1/4	83	0.855	22	3/8	10	1/4	8	3	1.14
3/4	20	4-1/4	108	4-1/4	108	1.065	27	1/2	13	3/8	10	3	1.32
1	22	4-15/16	125	4-5/8	117	1.330	34	1/2	13	1/2	15	6	2.33
1-1/4	32	5-5/8	143	5-1/2	140	1.675	43	1/2	13	3/4	20	10	4.30
1-1/2	40	6-1/4	159	6-1/4	159	1.915	49	1/2	13	3/4	20	12	5.43
2	50	7-1/2	191	7-1/4	184	2.406	61	5/8	16	1	25	18	7.74
2-1/2	65	12	305	9-3/8	238	2.906	74	5/8	16	1-1/4	32	49	22.00
3	80	12	305	9-3/8	238	3.535	90	5/8	16	1-1/4	32	49	22.00
3 Cortified dim		12			238	3.535	90	5/8	16	1-1/4	32	49	22.00

Certified dimensional drawings are available upon request. [†]This table reflects only the nearest metric equivalents.

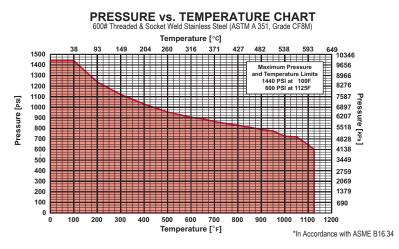
FLOW COEFFICIENTS

Size	Cv	Size	Cv	Size	Cv
1/4"	9.5	1"	30	2-1/2"	129.7
3/8"	9.5	1-1/4"	44.9	3"	161.3
1/2"	9.5	1-1/2"	61		
3/4"	18.7	2"	98		

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in²)
1/4"	4.36	1"	13.84	2-1/2"	69.82
3/8"	4.36	1-1/4"	20.83	3"	69.82
1/2"	4.36	1-1/2"	24.02		
3/4"	9.37	2"	35.48		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.





Style SSB

Y-Strainer Stainless Steel (ASTM A 351, Grade CF8M) 1500 lb. Threaded 1500 lb. Socket Weld



Cast 316 Stainless Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SSB stainers are constructed from rugged 316 stainless steel castings that are machined to exacting specifications.

Socket Weld bore is in compliance with ASME B16.11 unless otherwise specified.

FEATURES

The Keckley Style SSB strainer features a machined groove in the body and cap for proper alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for both high pressure and high temperature service. The cover is <u>not</u> supplied with a blow-off hole.

SCREENS

Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Warning: See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/2" to 3"	15 mm to 80 mm		
1500# (THREADED &	STEAM	1500 PSI @ 1125ºF	10346 KPa @ 607⁰C		
SOCKET WELD)	W.O.G.	3600 PSI @ 100⁰F	24829 KPa @ 38℃		



B

3

(4)

2

TECHNICAL DATA **DIMENSIONS AND WEIGHTS**

Style SSB

Y-Strainer, 1500 lb. Threaded & Socket Weld Stainless Steel (ASTM A 351, Grade CF8M)

	PARTS LIST							
ITEM	DESCRIPTION	MATERIAL						
1*	Body	Stainless Steel (ASTM A 351, Grade CF8M)						
2	Cover	Stainless Steel (ASTM A 351, Grade CF8M)						
3	Screen	Stainless Steel (304)						
4	Gasket	Spiral Wound Stainless Steel (304)						
5	Studs	Stainless Steel (ASTM A 193, Grade B8)						
6	Nuts	Stainless Steel (ASTM A 194, Grade 8)						

*Optional Body Materials Available in 304 and 400 Series SS, Alloy 20, Hastelloy, Inconel, Monel and Stellite.

STANDARD SCREENS SUPPLIED

		SCREEN PERFORATION					1	
SI	STEAM		OPEN	FOR U	LIQ- ID	OPEN		
in	mm		in mm		AREA	in	mm	AREA

Options: Other perforations, meshes, and screen materials are available.

SIZ	76				WEIGHTS							
512	20	4	λ	E	3	C)	D		VVEIG	WEIGHTS	
in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	
1/2	15	3-15/16	100	3	76	0.855	22	3/8	10	10	5	
3/4	20	4-1/4	108	3-3/4	95	1.065	27	1/2	13	12	5	
1	25	5	127	5	127	1.330	34	1/2	13	15	7	
1-1/4	32	8-3/8	213	5-1/2	140	1.675	43	1/2	13	22	10	
1-1/2	40	8-3/8	213	5-1/2	140	1.915	49	1/2	13	22	10	
2	50	9-5/16	237	7-3/8	187	2.406	61	5/8	16	30	14	
2-1/2	65	12	305	10-1/2	267	2.906	74	5/8	16	50	23	
3	80	12	305	10-1/2	267	3.535	90	5/8	16	50	23	

Certified dimensional drawings are available upon request. [†]This table reflects only the nearest metric equivalents.

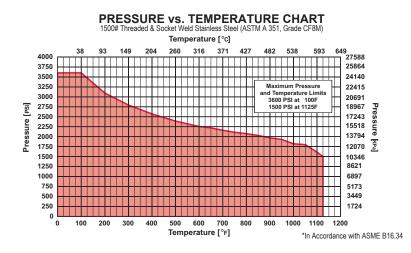
FLO	W CO	EFFICIE	NTS
		1	1

Size	Cv	Size	Cv	Size	Cv
1/2"	9	1-1/4"	45	2-1/2"	129
3/4"	18	1-1/2"	60	3"	170
1"	30	2"	98		

TOTAL SCREEN AREA

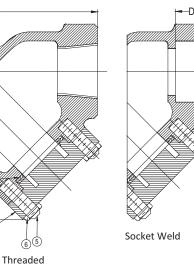
Size	(in²)	Size	(in²)	Size	(in²)
1/2"	5.97	1-1/4"	27.94	2-1/2"	77.80
3/4"	9.73	1-1/2"	27.94	3"	79.48
1"	17.55	2"	38.08		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



Standard screens supplied are for **steam service**, unless otherwise specified.

Y40 1-800-KECKLEY





Style SSA-7

Y-Strainer Stainless Steel (ASTM A 351, Grade CF8M) 150 lb. & 300 lb. Flanged



Cast 316 Stainless Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SSA-7 stainers are constructed from rugged 316 stainless steel castings and are machined to exacting specifications. These bodies have drilled flanges that are in accordance with ASME B16.5. All flanges come standard with back-faced bolt holes.

FEATURES

The Keckley Style SSA-7 strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style SSA-7 strainers have cap screws and can be furnished with a stainless steel blow-off plug upon request.

Blind covers are available upon request.

SCREENS

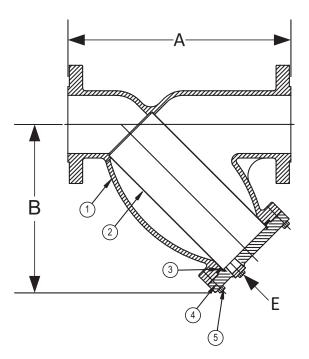
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. Warning: See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NUM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm		
150# R.F. & D.	STEAM	150 PSI @ 565°F	1035 KPa @ 296°C		
(STANDARD FLANGE)	W.O.G.	275 PSI @ 100°F	1897 KPa @ 38ºC		
NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm		
300# R.F. & D.	STEAM	300 PSI @ 1125°F	2069 KPa @ 607°C		
(EX. HEAVY FLANGE)	W.O.G.	720 PSI @ 100°F	4966 KPa @ 38°C		





Style SSA-7

Y-Strainer, 150 lb. & 300 lb. Flanged Stainless Steel (ASTM A 351, Grade CF8M)

	PARTS LIST							
ITEM	DESCRIPTION	MATERIAL						
1*	Body	Stainless Steel (ASTM A 351, Grade CF8M)						
2	Screen	Stainless Steel (304)						
3	Gasket	Spiral Wound Stainless Steel (304)						
4	Cover	Stainless Steel (ASTM A 351, Grade CF8M)						
5	Hex Head Cap Screw	Stainless Steel (ASTM A 193, Grade B8)						

Optional: Blow-off Plug, Stainless Steel (304). *Optional Body Materials Available in 304 and 400 Series SS, Alloy 20, Hastelloy, Inconel, Monel and Stellite.

STANDARD SCREENS SUPPLIED

			SCREEN PERFORATION							
SI	ZE FOR OPEN STEAM ADDA		FOR LIQ- UID		OPEN					
in	mm		in	mm	AREA	in	mm	AREA		
1/2 to 4	15 to 100	28	3/64	1.2	33%	1/16	1.6	30%		
5 to 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%		

Standard screens supplied are for steam service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

						DIMEN	SIONS						WEIGHTS		
SI	ZE			4		BE]	WEIGHTS				
		15	0#	30	0#	15	0#	30	0#	150# 8	\$ 300#	15	60#	30	0#
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	lbs	kgs
1/2	15	6-1/2	165	6-1/8	156	3-3/4	95	3-3/4	95	3/8	10	7	3.02	8	3.45
3/4	20	7-3/8	187	7-3/4	197	4-1/4	108	4-1/4	108	1/2	15	10	4.46	13	5.68
1	25	7-3/8	187	7-7/8	200	4-1/4	108	4-1/4	108	1/2	15	10	4.28	13	5.59
1-1/4	32	7	178	8-1/8	206	5-1/8	130	5-1/8	130	1/2	15	13	5.86	21	9.28
1-1/2	40	7-1/8	181	8-1/4	210	5-1/8	130	5-1/8	130	1/2	15	14	6.20	21	9.37
2	50	7-7/8	200	9-1/2	241	6	152	6	152	1/2	15	23	10.15	27	11.83
2-1/2	65	9-3/4	248	10-3/8	264	7	178	7	178	1	25	36	16.16	41	18.53
3	80	10-1/16	256	12	305	7-7/16	189	7-5/16	186	1	25	40	17.76	56	25.06
4	100	12-1/8	308	14-1/2	368	8-15/16	227	8-15/16	227	1-1/2	40	61	27.26	95	42.83
5	125	15-1/2	394	19-5/16	491	13-1/32	331	13-1/32	331	2	50	101	45.58	189	85.72
6	150	18-1/2	470	19-5/16	491	13-1/4	337	13-1/4	337	2	50	134	60.72	189	85.57
8	200	21-3/8	543	23-3/8	594	15-1/2	394	15-1/2	394	2	50	224	101.30	320	144.91
10	250	26	660	27-3/8	695	18-7/16	468	18-7/16	468	2	50	326	147.49	481	218.01
12	300	29-7/8	759	32	813	21-5/8	549	21-5/8	549	2	50	622	282.08	839	380.12
14	350	34-1/2	876	36	914	25	635	25	635	2	50	791	358.62	1017	460.96
Certified di	imensional	drawings a	are availah	e unon reo	liest										

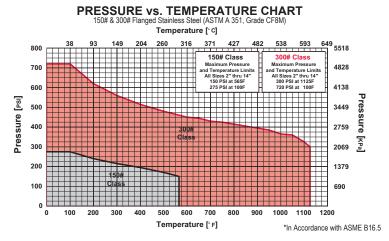
Certified dimensional drawings are available upon request.

[†]This table reflects only the nearest metric equivalents.

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in²)	Size	(in²)
1/2"	6.46	1-1/2"	18.68	4"	91.89	10"	532.80
3/4"	12.32	2"	30.28	5"	209.41	12"	600.71
1"	12.32	2-1/2"	46.91	6"	241.18	(Total screen area listed for 150 lb. clas	
1-1/4"	18.68	3"	57.62	8"	342.86		50 ib. ciass IV)

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



KECKLEY COMPANY



Style SSA

Y-Strainer Stainless Steel (ASTM A 351, Grade CF8M) 600 lb. Flanged



Cast 316 Stainless Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SSA stainers are constructed from rugged 316 stainless steel castings and are machined to exacting specifications. These bodies have drilled flanges that are in accordance with ASME B16.5. All flanges come standard with back-faced bolt holes.

FEATURES

The Keckley Style SSA strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style SSA strainers have cap screws and can be furnished with a stainless steel blow-off plug upon request.

Blind covers are available upon request.

SCREENS

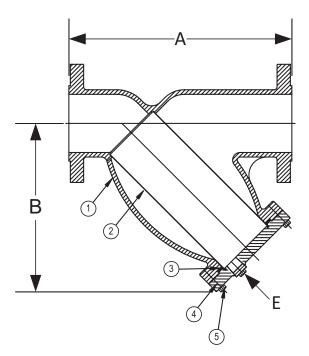
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm						
600# R.F. & D.	STEAM	600 PSI @ 1125⁰F	4138 KPa @ 607°C						
(FLANGE)	W.O.G.	1440 PSI @ 100°F	9932 KPa @ 38°C						





DIMENSIONS AND WEIGHTS Style SSA

Y-Strainer, 600 lb. Flanged

Stainless Steel (ASTM A 351, Grade CF8M)

	PARTS LIST									
ITEM	DESCRIPTION	MATERIAL								
1	Body	Stainless Steel (ASTM A 351, Grade CF8M)								
2	Screen	Stainless Steel (304)								
3	Gasket	Spiral Wound Stainless Steel (304)								
4	Cover	Stainless Steel (ASTM A 351, Grade CF8M)								
5	Hex Head Cap Screw	Stainless Steel (ASTM A 193, Grade B8)								

TECHNICAL DATA

Optional: Blow-off Plug, Stainless Steel (304). *Optional Body Materials Available in 304 and 400 SS, Alloy 20, Hastelloy, Inconel, Monel and Stellite.

STANDARD SCREENS SUPPLIED

				SCREEN PERFORAT						
SIZE			FOR STEAM		OPEN	FOR LIQ- UID		OPEN		
i	n	mm		in	mm	AREA	in	mm	AREA	
2 t	o 4	50 to 100	28	3/64	1.2	33%	1/16	1.6	30%	
5 to	o 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%	

Standard screens supplied are for steam service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

SIZE				DIMEN	SIONS			WEIGHTS	
		Α		E	В				GHIS
in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/2	15	6-5/8	168	3-1/2	89	3/8	10	15	6.80
3/4	20	8-3/8	213	3-3/4	95	1/2	15	20	9.07
1	25	8-3/8	213	3-3/4	95	1/2	15	20	9.07
1-1/4	32	10-1/8	257	5-1/2	140	1/2	15	27	12.25
1-1/2	40	10-1/4	360	5-1/2	140	1/2	15	27	12.25
2	50	11	279	7	178	1/2	15	31	13.83
2-1/2	65	12	305	8-1/4	210	1	25	49	21.92
3	80	13-1/2	343	9-1/4	235	1	25	63	28.17
4	100	18	457	12-1/2	318	1-1/2	40	127	57.53
6	150	25-5/8	651	20	508	2	50	339	153.51
8	200	31-3/4	806	24	610	2	50	748	338.84
10	250	37-3/4	959	28-1/2	724	2	50	1213	550.00
12	300	45-1/2	1156	34-1/2	876	2	50	1511	685.00

Larger sizes available upon request.

[†]This table reflects only the nearest metric equivalents.

Temperature [°c] 316 371 10346 Maximum Pressure and Temperature Limits 1440 PSI at 100F 600 PSI at 1125F Pressure Pressure [psi] 4828 × Temperature [°F]

PRESSURE vs. TEMPERATURE CHART ed Stainless Steel (ASTM A 351, Grade CF8M

TOTAL SCREEN AREA

Size	(in²)	Size	(in²)	Size	(in ²)	Size	(in²)
1/2"		1-1/2"		4"	151.49	12"	1313.88
3/4"		2"	44.17	6"	416.73		
1"		2-1/2"	64.14	8"	630.23		
1-1/4"		3"	77.63	10"	894.52		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.

*In Accordance with ASME B16.5



Style SSA-7

Y-Strainer Stainless Steel (ASTM A 351, Grade CF8M) 150 lb. & 300 lb. Butt Weld



Cast 316 Stainless Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SSA-7 stainers are constructed from rugged 316 stainless steel castings and are machined to exacting specifications.

Style SSA-7 butt weld connections will be machined to match schedule 40 pipe.

FEATURES

The Keckley Style SSA-7 strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style SSA-7 strainers have cap screws and can be furnished with a stainless steel blow-off plug upon request.

Blind covers are available upon request.

SCREENS

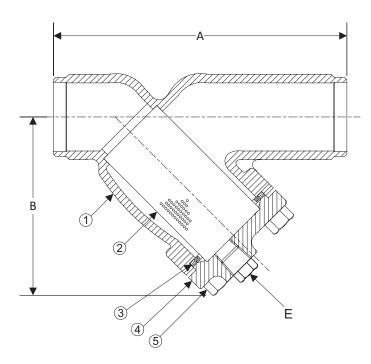
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. Warning: See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

WORKING PRESS	URES -	NON SHOCK	
NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm
150# (BUTT WELD)	STEAM	150 PSI @ 565°F	1035 KPa @ 296°C
150# (BUTT WELD)	W.O.G.	275 PSI @ 100°F	1897 KPa @ 38ºC
NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm
	STEAM	300 PSI @ 1125°F	2069 KPa @ 607°C
300# (BUTT WELD)	W.O.G.	720 PSI @ 100°F	4977 KPa @ 38ºC





Style SSA-7

Y-Strainer, 150 lb. & 300 lb. Butt Weld Stainless Steel (ASTM A 351, Grade CF8M)

	PARTS LIST									
ITEM	DESCRIPTION	MATERIAL								
1*	Body	Stainless Steel (ASTM A 351, Grade CF8M)								
2	Screen	Stainless Steel (304)								
3	Gasket	Spiral Wound Stainless Steel (304)								
4	Cover	Stainless Steel (ASTM A 351, Grade CF8M)								
5	Hex Head Cap Screw	Stainless Steel (ASTM A 193, Grade B8)								

Optional: Blow-off Plug, Stainless Steel (304). *Optional Body Materials Available in 304 and 400 Series SS, Alloy 20, Hastelloy, Inconel, Monel and Stellite.

STANDARD SCREENS SUPPLIED

				SCREEN PERFORATION							
SI	ZE		FOR STEAM		OPEN	FOR LIQ- UID		OPEN			
in	mm		in	mm	AREA	in	mm	AREA			
1/2 to 4	15 to 100	28	3/64	1.2	33%	1/16	1.6	30%			
5 to 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%			

Standard screens supplied are for steam service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

						DIMEN	SIONS								
SI	ZE		/	4				В		E			WEIG	піз	
		15	0#	30	0#	15	0#	30	0#	150# 8	& 300#	15	150# 300#)0#
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kgs	lbs	kgs
1/2	15	6-1/2	165	6-1/8	156	3-3/4	95	3-3/4	95	3/8	10	6	2.72	6	2.72
3/4	20	7-3/8	187	7-3/4	197	4-1/4	108	4-1/4	108	1/2	15	8	3.63	10	4.53
1	25	7-3/8	187	7-7/8	200	4-1/4	108	4-1/4	108	1/2	15	8	3.63	10	4.53
1-1/4	32	7	178	8-1/8	206	5-1/8	130	5-1/8	130	1/2	15	10	4.53	15	6.80
1-1/2	40	7-1/8	181	8-1/4	210	5-1/8	130	5-1/8	130	1/2	15	11	4.99	15	6.80
2	50	7-7/8	200	9-1/2	241	6	152	6	152	1/2	15	14	5.93	16	6.92
2-1/2	65	9-3/4	248	10-3/8	264	7	178	7	178	1	25	19	8.56	23	10.06
3	80	10-1/16	256	12	305	7-7/16	189	7-5/16	186	1	25	21	9.46	50	22.65
4	100	12-1/8	308	14-1/2	368	8-15/16	227	8-15/16	227	1-1/2	40	37	16.77	57	25.80
5	125	15-1/2	394	19-5/16	491	13-1/32	331	13-1/32	331	2	50	84	37.85	145	65.36
6	150	18-1/2	470	19-5/16	491	13-1/4	337	13-1/4	337	2	50	104	46.87	145	65.36
8	200	21-3/8	543	23-3/8	594	15-1/2	394	15-1/2	394	2	50	149	67.51	247	111.80
10	250	26	660	27-3/8	695	18-7/16	468	18-7/16	468	2	50	261	118.25	346	156.52
12	300	29-7/8	759	32	813	21-5/8	549	21-5/8	549	2	50	452	204.68	575	260.58
Certified di	imensional	drawings a	re availab	le upon rea	uest										

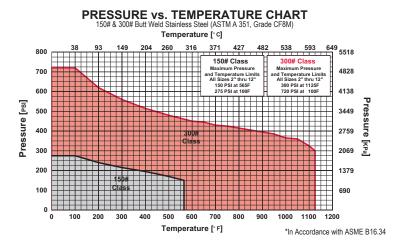
dimensional drawings are available

[†]This table reflects only the nearest metric equivalents.

TOTAL SCREEN AREA

I	Size	(in ²)	Size	(in ²)	Size	(in ²)	Size	(in ²)	
	1/2"	6.46	1-1/2"	18.68	4"	91.89	10"	532.80	
ſ	3/4"	12.32	2"	30.28	5"	209.41	12"	600.71	
I	1"	12.32	2-1/2"	46.91	6"	241.18	(Total screen area		
	1-1/4"	18.68	3"	57.62	8"	342.86	listed for 150 lb. class onlv)		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.



Y47 1-800-KECKLEY



Style SSA

Y-Strainer Stainless Steel (ASTM A 351, Grade CF8M) 600 lb. Butt Weld



Cast 316 Stainless Steel Y-Strainer

APPLICATIONS

Steam, water, oil or gas where protection from foreign matter in a pipeline is required.

CONSTRUCTION

The Keckley Style SSA stainers are constructed from rugged 316 stainless steel castings and are machined to exacting specifications.

Style SSA 600 lb. butt weld connections will be machined to match schedule 80 pipe unless otherwise specified.

FEATURES

The Keckley Style SSA strainer features a machined groove in both the body and cover for proper screen alignment and to ensure accurate reseating when servicing is required. The gasket is 304 stainless steel spiral wound and is compressed between the body and cover (for maximum strength and durability) and designed for high pressure and high temperature service. All Keckley Style SSA strainers have cap screws and can be furnished with a stainless steel blow-off plug upon request.

Blind covers are available upon request.

SCREENS

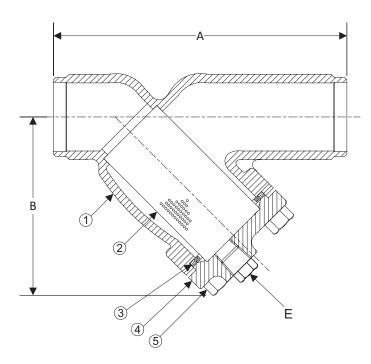
Standard perforated 304 stainless steel screens are spot welded along the seam for maximum strength. Different size perforations and meshes are available in stainless steel, monel, and brass to meet specific media requirements. If media is not indicated, screens for *steam* will be supplied.

SELF CLEANING

Self cleaning is accomplished by opening the valve or drain plug connected to the blow-off port. **Warning:** See Maintenance Instructions on page S6 of the Strainer Information Section for additional precautions and detailed information on servicing the strainer.

NOM. RATING	MEDIA	1/2" to 12"	15 mm to 300 mm
	STEAM	600 PSI @ 1125⁰F	4138 KPa @ 607⁰C
600# (BUTT WELD)	W.O.G.	1440 PSI @ 100°F	9932 KPa @ 38°C





Style SSA

Y-Strainer, 600 lb. Butt Weld Stainless Steel (ASTM A 351, Grade CF8M)

	PARTS LIST									
ITEM	DESCRIPTION	MATERIAL								
1	Body	Stainless Steel (ASTM A 351, Grade CF8M)								
2	Screen	Stainless Steel (304)								
3	Gasket	Spiral Wound Stainless Steel (304)								
4	Cover	Stainless Steel (ASTM A 351, Grade CF8M)								
5	Hex Head Cap Screw	Stainless Steel (ASTM A 193, Grade B8)								

Optional: Blow-off Plug, Stainless Steel (304). *Optional Body Materials Available in 304 and 400 Series SS, Alloy 20, Hastelloy, Inconel, Monel and Stellite.

STANDARD SCREENS SUPPLIED

				SCREEN PERFORATION							
SI	ZE		FOR STEAM		OPEN FOR LIQ- UID		OPEN				
in	mm		in	mm	AREA	in	mm	AREA			
2 to 4	50 to 100	28	3/64	1.2	33%	1/16	1.6	30%			
5 to 10	125 to 250	22	3/64	1.2	33%	1/8	3.2	43%			

Standard screens supplied are for steam service, unless otherwise specified. Options: Other perforations, meshes, and screen materials are available.

SIZE			MEIOUTO						
		4	•	I	3	E		WEIGHTS	
in	mm	in	mm	in	mm	in	mm	lbs	kgs
1/2	15	6-5/8	168	3-1/2	89	3/8	10	9	4.08
3/4	20	8-3/8	213	3-3/4	95	1/2	15	11	4.99
1	25	8-3/8	213	3-3/4	95	1/2	15	11	4.99
1-1/4	32	10-1/8	257	5-1/2	140	1/2	15	13	5.89
1-1/2	40	10-1/4	360	5-1/2	140	1/2	15	13	5.89
2	50	11	279	7	178	1/2	15	15	6.80
2-1/2	65	12	305	8-1/4	210	1	25	30	13.60
3	80	13-1/2	343	9-1/4	235	1	25	33	14.97
4	100	18	457	12-1/2	318	1-1/2	40	77	34.93
6	150	25-5/8	651	20	508	2	50	217	98.43
8	200	31-3/4	806	24	610	2	50	386	175.09
10	250	37-3/4	959	28-1/2	724	2	50	668	303.00
12	300	45-1/2	1156	34-1/2	876	2	50	831	376.94

Larger sizes available upon request.

[†]This table reflects only the nearest metric equivalents.

				PR		URE Butt Wel							ART		
	Temperature [°C]														
	1500	3	8	93	149	204	260	316	371	427	482	538	593	649 10346	
	1400										Mavir	num Pre	eeuro		
	1300										and Ter	nperatur	e Limits	9656 8966 8276	
	1200											0 PSI at 0 PSI at 1		8276	
Ξ	1100													7587 P 6897 00	
[PSI]	1000													6897 %	
Pressure	900													6207 U	
SS	800													5518 😴	
F	700													4828 ⁵	
	600													4138	
	500													3449	
	400													2759	
	300													2069	
	200													1379	
	100													690	
	0	0 1	00	200	300	400	500	600	700	800	900	1000	1100	1200	
Temperature [°F] *In Accordance with ASME B16.34					/IE B16.34										

TOTAL SCREEN AREA

Size	(in ²)	Size	(in²)	Size	(in ²)	Size	(in ²)
1/2"		1-1/2"		4"	151.49	12"	1313.88
3/4"		2"	44.17	6"	416.73		
1"		2-1/2"	64.14	8"	630.23		
1-1/4"		3"	77.63	10"	894.52		

*See DETERMINING RATIOS on page S5 of the Strainer Information Section for calculating NET FREE AREA of the screen to inside pipe area.

Y49



PRESSURE DROP CHART

Threaded "Y" Pattern Strainers (Styles B, BDI, E-150, F-150, F-300, SB, SB-7, SSB and SSB-7)

This pressure drop chart is based on the flow of clean water through the Keckley "Y" strainers listed above with screen perforations ranging from 3/64" through 1/8" and is additionally for use with those units equipped with a 20 mesh screen as standard.

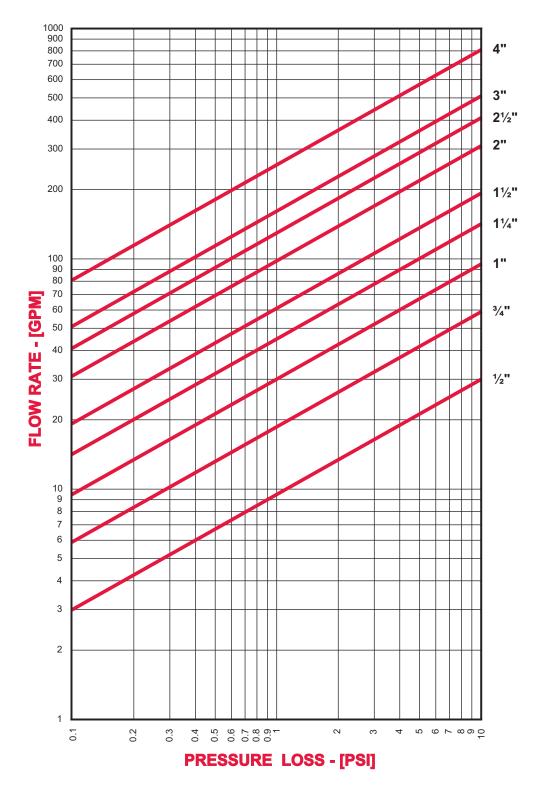
TO USE CHARTS:

Find your desired rate of flow (GPM) on the left hand side of the chart. Follow its corresponding horizontal line to the point where it intersects the diagonal line indicating the strainer pipe size. From this point of intersection, follow the vertical line down to the bottom of the chart to determine the approximate pressure drop.

CORRECTION FACTORS:

For finer mesh screens that are backed with a perforated sheet, multiply the pressure drops shown at right by the following:

x 1.2
x 1.4
x 1.6
x 1.7



Skokie, Illinois 60076



PRESSURE DROP CHART

Flanged "Y" Pattern Strainers (Styles A, BA, BA-7, SA, SA-7, SSA and SSA-7)

This pressure drop chart is based on the flow of clean water through the Keckley "Y" strainers listed above with screen perforations ranging from 3/64" through 1/8".

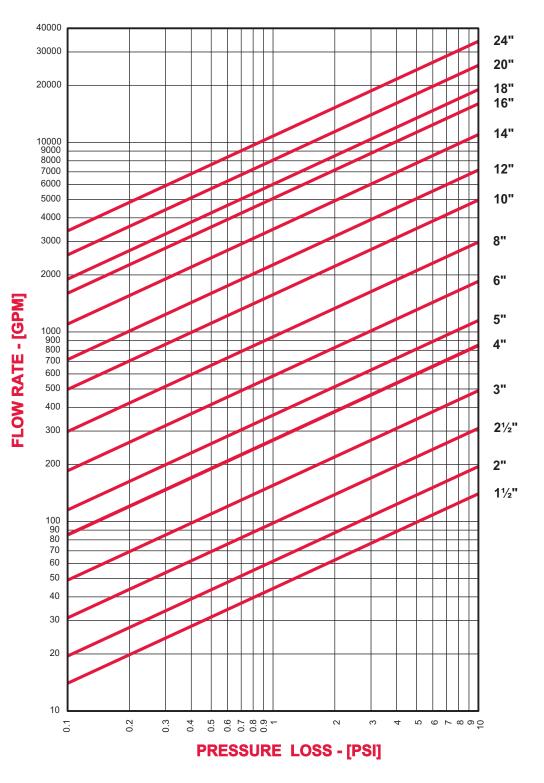
TO USE CHARTS:

Find your desired rate of flow (GPM) on the left hand side of the chart. Follow its corresponding horizontal line to the point where it intersects the diagonal line indicating the strainer pipe size. From this point of intersection, follow the vertical line down to the bottom of the chart to determine the approximate pressure drop.

CORRECTION FACTORS:

For finer mesh screens that are backed with a perforated sheet, multiply the pressure drops shown at right by the following:

40 mesh	x 1.2
60 mesh	x 1.4
80 mesh	x 1.6
100 mesh	x 1.7





PRESSURE DROP CHART

Threaded "Y" Pattern Strainers (Styles B7)

This pressure drop chart is based on the flow of clean water through the Keckley "Y" strainers listed above with screen perforations ranging from 3/64" through 1/8" and is additionally for use with those units equipped with a 20 mesh screen as standard.

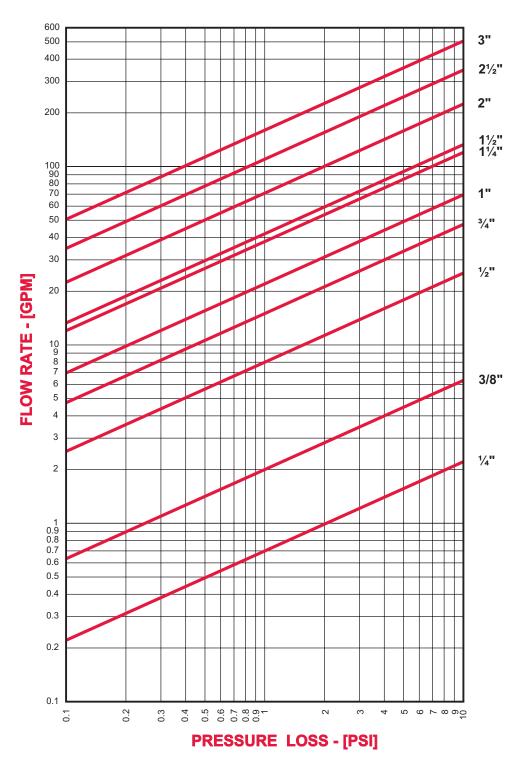
TO USE CHARTS:

Find your desired rate of flow (GPM) on the left hand side of the chart. Follow its corresponding horizontal line to the point where it intersects the diagonal line indicating the strainer pipe size. From this point of intersection, follow the vertical line down to the bottom of the chart to determine the approximate pressure drop.

CORRECTION FACTORS:

For finer mesh screens that are backed with a perforated sheet, multiply the pressure drops shown at right by the following:

x 1.2
x 1.4
x 1.6
x 1.7



Skokie, Illinois 60076